

RECOATING & REPAIR GUIDELINES

OVERVIEW

Recoating or repairing existing resinous coatings requires proper surface preparation, adhesion testing, and compatible product selection to avoid delamination or uneven finish.

Guidelines

- Surface Preparation:
 - Mechanically abrade or lightly grind old coating.
 - Clean and degrease; remove dust and contaminants.
- Adhesion Testing: Verify bond strength via pull-off or tape test.
- Product Compatibility: Use primer or intermediate layers if required.
- Application: Follow original coating system instructions for mixing, pot life, and film thickness.

Best Practices

- Test small areas before full-scale recoating.
- Record batch numbers and methods for QA tracking.
- Avoid recoating over damaged or delaminated areas without repair.