

# COLOR VARIATION & GLOSS ISSUES

## OVERVIEW

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Inconsistent color or gloss affects aesthetics and can indicate application or environmental problems.

### **Causes**

- Inconsistent mixing or improper ratio of components.
- Application over partially cured layers.
- Rapid solvent loss from high heat or airflow.

### **Correction & Prevention**

- Mix full kits according to manufacturer specifications.
- Maintain uniform application technique.
- Avoid coating over areas with surface contaminants or moisture.

### **Best Practices**

- Conduct mock-ups or test areas for critical color/gloss zones.
- Allow proper cure before inspecting final finish.