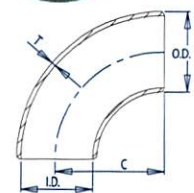
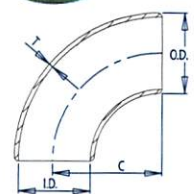


LONG RADIUS
SCHEDULE STD

WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
 2. All dimensions are in inches.
 3. For bevel detail see page 107.
 4. For dimensional tolerances see page 108.
 5. For sizes larger than 48" please call.
 6. All weights are in pounds and approximated or estimated.
- * This size and thickness does not correspond to any pipe schedule number.

Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	C		
½	0.84	0.622	0.109	1.50	40	0.16
¾	1.05	0.824	0.113	1.50	40	0.17
1	1.32	1.054	0.133	1.50	40	0.40
1 ¼	1.66	1.380	0.140	1.88	40	0.55
1 ½	1.90	1.610	0.145	2.25	40	0.80
2	2.38	2.072	0.154	3.00	40	1.60
2 ½	2.88	2.474	0.203	3.75	40	3.20
3	3.50	3.068	0.216	4.50	40	4.80
3 ½	4.00	3.548	0.226	5.25	40	6.60
4	4.50	4.026	0.237	6.00	40	8.90
5	5.56	5.044	0.258	7.50	40	15.10
6	6.62	6.060	0.280	9.00	40	24.00
8	8.62	7.976	0.322	12.00	40	47.80
10	10.75	10.020	0.365	15.00	40	83.40
12	12.75	12.000	0.375	18.00	*	123.00
14	14.00	13.250	0.375	21.00	30	155.00
16	16.00	15.250	0.375	24.00	30	206.00
18	18.00	17.250	0.375	27.00	*	262.00
20	20.00	19.250	0.375	30.00	20	324.00
24	24.00	23.250	0.375	36.00	20	466.00
30	30.00	29.250	0.375	45.00	*	720.00
36	36.00	35.250	0.375	54.00	*	1039.00
42	42.00	41.250	0.375	63.00	*	1420.00
48	48.00	47.250	0.375	72.00	*	2000.00

LONG RADIUS
SCHEDULE XS

WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
 2. All dimensions are in inches.
 3. For bevel detail see page 107.
 4. For dimensional tolerances see page 108.
 5. For sizes larger than 48" please call.
 6. All weights are in pounds and approximated or estimated.
- * This size and thickness does not correspond to any pipe schedule number.

Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	C		
½	0.84	0.546	0.147	1.50	80	0.26
¾	1.05	0.742	0.154	1.50	80	0.29
1	1.32	0.962	0.179	1.50	80	0.48
1 ¼	1.66	1.278	0.191	1.88	80	0.79
1 ½	1.90	1.500	0.200	2.25	80	1.20
2	2.38	1.944	0.218	3.00	80	2.10
2 ½	2.88	2.328	0.276	3.75	80	3.80
3	3.50	2.900	0.300	4.50	80	6.30
3 ½	4.00	3.364	0.318	5.25	80	8.60
4	4.50	3.826	0.337	6.00	80	12.50
5	5.56	4.810	0.375	7.50	80	21.20
6	6.62	5.756	0.432	9.00	80	34.40
8	8.62	7.620	0.500	12.00	80	71.30
10	10.75	9.750	0.500	15.00	60	111.00
12	12.75	11.750	0.500	18.00	*	158.00
14	14.00	13.000	0.500	21.00	*	201.00
16	16.00	15.000	0.500	24.00	40	270.00
18	18.00	17.000	0.500	27.00	*	348.00
20	20.00	19.000	0.500	30.00	30	422.00
24	24.00	23.000	0.500	36.00	*	604.00
30	30.00	29.000	0.500	45.00	20	997.00
36	36.00	35.000	0.500	54.00	20	1380.00
42	42.00	41.000	0.500	63.00	*	1880.00
48	48.00	47.000	0.500	72.00	*	2502.00