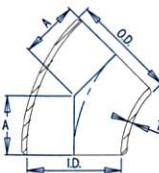
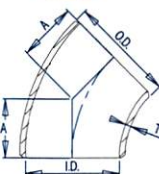


LONG RADIUS
SCHEDULE STD

WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
 2. All dimensions are in inches.
 3. For bevel detail see page 107.
 4. For dimensional tolerances see page 108.
 5. For sizes larger than 48" please call.
 6. All weights are in pounds and approximated or estimated.
- * This size and thickness does not correspond to any pipe schedule number.

Pipe Size	Outside Diameter O.D.	Inside Diameter I.D.	Wall Thickness T	Center to End A	Pipe Schedule Number	Approx. Weight in Pounds
½	0.84	0.622	0.109	0.62	40	0.09
¾	1.05	0.824	0.113	0.75	40	0.10
1	1.32	1.054	0.133	0.88	40	0.22
1 ¼	1.66	1.380	0.140	1.00	40	0.33
1 ½	1.90	1.610	0.145	1.12	40	0.43
2	2.38	2.072	0.154	1.38	40	0.85
2 ½	2.88	2.474	0.203	1.75	40	1.70
3	3.50	3.068	0.216	2.00	40	2.50
3 ½	4.00	3.548	0.226	2.25	40	3.40
4	4.50	4.026	0.237	2.50	40	4.50
5	5.56	5.044	0.258	3.12	40	7.50
6	6.62	6.060	0.280	3.75	40	11.70
8	8.62	7.976	0.322	5.00	40	23.30
10	10.75	10.020	0.365	6.25	40	40.90
12	12.75	12.000	0.375	7.50	*	61.40
14	14.00	13.250	0.375	8.75	30	78.10
16	16.00	15.250	0.375	10.00	30	101.00
18	18.00	17.250	0.375	11.25	*	128.00
20	20.00	19.250	0.375	12.50	20	159.00
24	24.00	23.250	0.375	15.00	20	231.00
30	30.00	29.250	0.375	18.50	*	358.00
36	36.00	35.250	0.375	22.25	*	518.00
42	42.00	41.250	0.375	26.00	*	707.00
48	48.00	47.250	0.375	29.88	*	1000.00

LONG RADIUS
SCHEDULE XS

WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
 2. All dimensions are in inches.
 3. For bevel detail see page 107.
 4. For dimensional tolerances see page 108.
 5. For sizes larger than 48" please call.
 6. All weights are in pounds and approximated or estimated.
- * This size and thickness does not correspond to any pipe schedule number.

Pipe Size	Outside Diameter O.D.	Inside Diameter I.D.	Wall Thickness T	Center to End A	Pipe Schedule Number	Approx. Weight in Pounds
½	0.84	0.546	0.147	0.62	80	0.15
¾	1.05	0.742	0.154	0.75	80	0.16
1	1.32	0.962	0.179	0.88	80	0.28
1 ¼	1.66	1.278	0.191	1.00	80	0.45
1 ½	1.90	1.500	0.200	1.12	80	0.61
2	2.38	1.944	0.218	1.38	80	1.20
2 ½	2.88	2.328	0.276	1.75	80	2.00
3	3.50	2.900	0.300	2.00	80	3.30
3 ½	4.00	3.364	0.318	2.25	80	4.50
4	4.50	3.826	0.337	2.50	80	6.20
5	5.56	4.810	0.375	3.12	80	10.50
6	6.62	5.756	0.432	3.75	80	17.00
8	8.62	7.620	0.500	5.00	80	34.30
10	10.75	9.750	0.500	6.25	60	53.50
12	12.75	11.750	0.500	7.50	*	77.60
14	14.00	13.000	0.500	8.75	*	100.00
16	16.00	15.000	0.500	10.00	40	134.00
18	18.00	17.000	0.500	11.25	*	170.00
20	20.00	19.000	0.500	12.50	30	209.00
24	24.00	23.000	0.500	15.00	*	302.00
30	30.00	29.000	0.500	18.50	20	475.10
36	36.00	35.000	0.500	22.25	20	686.10
42	42.00	41.000	0.500	26.00	*	936.10
48	48.00	47.000	0.500	29.88	*	1250.00