

TR890 Series Electronic PID Controller

Features PID and Auto-Tuning

CONTROLLERS



TR893 shown

- ▶ **Multiple Sizes**
- ▶ **± 0.3% Accuracy**
- ▶ **Keyboard Programmable**
- ▶ **Reverse or Direct Acting**
- ▶ **Manual Output Override**

The Terice **TR890 Series** Electronic PID Controller is designed for use on applications where large load changes are expected, or the need for extreme accuracy and fast response time exists. With full auto-tune capabilities and a large selection of available inputs, the TR890 Series is ideally suited for use with a Terice Control Valve.

Use of a Terice No. TA987 Air Filter/Regulator is recommended for filtering and regulating the pressure of plant compressed air and delivering clean, dry air at the proper pressure to pneumatic control devices.

Approximate Shipping Weight

TR891: 0.4 lbs [0.17 kg]
 TR892: 0.6 lbs [0.28 kg]
 TR893: 0.7 lbs [0.33 kg]
 TR894: 0.5 lbs [0.24 kg]

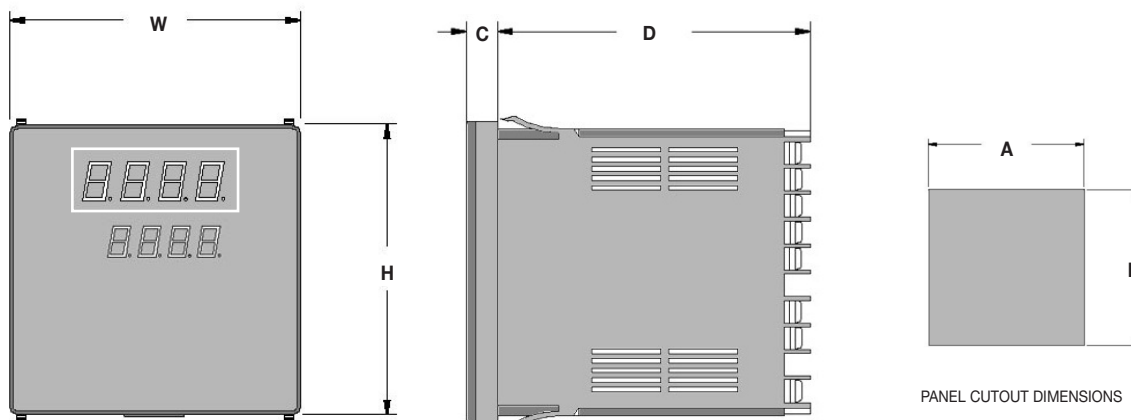
Specifications

Models	TR891: 48 x 48 mm (1/16 DIN) TR892: 72 x 72 mm TR893: 96 x 96 mm (1/4 DIN) TR894: 96 x 48 mm (1/8 DIN)	
Control	Control Mode: Auto-Tuning PID Action: Reverse acting (field switchable to direct acting)	
Proportional Band	Off, 0.1-999.9% Full Scale Integral Time: Off, 1-6000 sec. Derivative Time: Off, 1-3600 sec.	
Accuracy	± 0.3%	
Display	Process Value: 4 Digit, 20 mm red LED Set Value: 4 digit, 10.2 mm green LED Sampling Cycle: 0.25 seconds	
Inputs	Multi (switchable between) ▶ Thermocouple: B, R, S, K, E, J T, N, PL II, Wre5-26 {U,L (DIN 43710) ▶ RTD: Platinum 100Ω, 3 Wire ▶ mV: (scalable) -10-10, 0-10, 0-20, 0-50, 10-50, 0-100 mV DC Current: (scalable) 4-20, 0-20 mA Voltage: -1-1, 0-1, 0-2, 0-5, 1-5, 0-10 VDC	
Control Output	Current: 4-20 mA (load Resistance: 600Ω maximum) Control: Proportional cycle, 1-120 sec. (capacity: 240 VAC 2A resistive / 1.2A inductive) SSR Drive Voltage: Proportional cycle 1-120 sec. (output rating: 12±1.5 VDC / 30 mA maximum) Voltage: 0-10 VDC Load Current 2mA max	
Power or 24V AC/DC 50/60 Hz Requirements	Supply Voltage: 100-240 VAC, 50/60 Hz Consumption: 100-240 VAC 15VA 24VDC 8W 24VAC 9VA	
Data Storage	Nonvolatile EEPROM memory	
Case Material	Polyphenylene Oxide (PPO)	
Ambient Temp.	14°F (-10°C) to 122°F (50°C)	
Humidity Event Outputs	Maximum: 90% RH, non condensing (Contact Capacity 240 VAC 1A/resistive load) Dual Event Outputs (High and/or Low Alarms) Single Event Output + Heater Break Alarm includes CT30A sensor Single Event Output + Heater Break Alarm includes CT50A sensor	
Options:	Analog Output 0-10mV DC (output resistance 10Ω) Analog Output 4-20mA DC (load resistance 300Ω max) Analog Output 0-10V DC (load current 2mA max) <u>Digital Input (switch) including:</u> Setback Function setting range of -1999 - 5000, standby or DA/RA Selection Operated by either non-voltage contact or open collector input rated at approx. 5V DC/1mA max.	

TR890 Series

Electronic PID Controller

All dimensions are nominal. Dimensions in [] are in millimeters.



PANEL CUTOUT DIMENSIONS

HOW TO ORDER

Sample Order Number: **TR893 8 A 90 1 00**

Model	Input	Control Output	Power Supply	Event Output	Options
TR891	8 Multi	A 4-20 mA	90 100-240 VAC 50/60 Hz	0 None	00 None
TR892	4 mA	C On/Off Contact	08 24 VAC/VDC 50/60 Hz	1 Dual Event (high and/or low)	30 Analog Output (0-10 mVDC)
TR893	6 VDC	D SSR Driver		2 Single Event (high or low) and heater break CT30A	40 Analog Output (4-20 mA)
TR894		E 0-10 VDC		3 Single Event (high or low) and heater break CT50A	60 Analog Output (0-10 VDC)

Event Outputs 2 or 3 require Control Outputs C or D

*Not available with Model TR891

Model	A	B	C	D	H	W
TR891	1.77 [45]	1.77 [45]	0.43 [11]	3.94 [100]	1.89 [48]	1.89 [48]
TR892	2.68 [68]	2.68 [68]	0.43 [11]	3.94 [100]	2.83 [72]	2.83 [72]
TR893	3.63 [92]	3.63 [92]	0.43 [11]	3.94 [100]	3.78 [96]	3.78 [96]
TR894	1.77 [45]	3.63 [92]	0.43 [11]	3.94 [100]	3.78 [96]	3.78 [96]

Programmable Ranges

Thermocouple Inputs					RTD Inputs				Current & Voltage Inputs	
T/C Type	Range Code	Fahrenheit Range	Range Code	Celsius Range	Range Code	Fahrenheit Range	Range Code	Celsius Range	Range Code	Range (User-scalable Readout)
B*	15	0° to 3300°F	01	0° to 1800°C	47	-300° to 1100°F	31	-200° to 600°C	71	-10-10 mV
E	21	0° to 1300°F	07	0° to 700°C	48	-150.0° to 200.0°F	32	-100.0° to 100.0°C	72	0-10 mV
J	22	0° to 1100°F	08	0° to 600°C	49	-150° to 600°F	33	-100.0° to 300.0°C	73	0-20 mV
K	18	-150° to 750°F	04	-100.0° to 400.0°C	50	-50.0° to 120.0°F	34	-50.0° to 50.0°C	74	0-50 mV
K	19	0° to 1500°F	05	0° to 800°C	51	0.0° to 120.0°F	35	0.0° to 50.0°C	75	10-50 mV
K	20	0° to 2200°F	06	0° to 1200°C	52	0.0° to 200.0°F	36	0.0° to 100.0°C	76	0-100 mV
L	28	0° to 1100°F	14	0° to 600°C	53	0.0° to 400.0°F	37	0.0° to 200.0°C	81	-1-1 V
N	24	0° to 2300°F	10	0° to 1300°C	54	0° to 1000°F	38	0.0° to 500.0°C	82	0-1 V
PL II	25	0° to 2300°F	11	0° to 1300°C					83	0-2 V
R	16	0° to 3100°F	02	0° to 1700°C					84	0-5 V
S	17	0° to 3100°F	03	0° to 1700°C					85	1-5 V
T	23	-300° to 400°F	09	-199.9° to 200.0°C					86	0-10 V
U	24	-300° to 400°F	13	-199.9° to 200°C					94	0-20 mA
WRe5-26	26	0° to 4200°F	12	0° to 2300°C					95	4-20 mA

Range Codes are not required for ordering, but are used for field programming.

*750°F (400°C) falls below the accuracy range