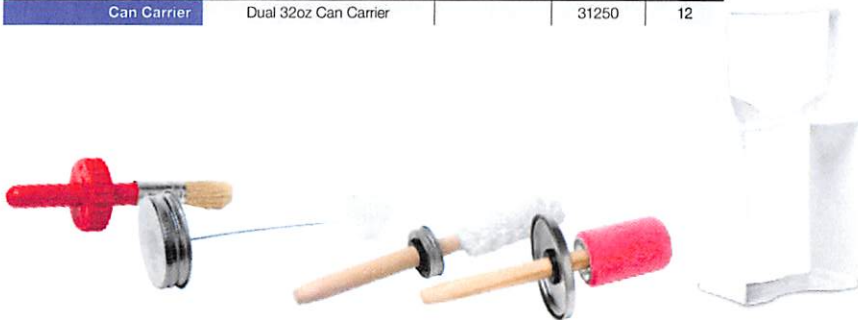


Solvent Cement Accessories

Category	Description / Size		Product Number	Carton Qty	
Applicators	Daubers	4oz Can	3/4" Ball	31299	48
		8oz Can	3/4" Ball	31309	48
		16oz Can	1-1/2" Ball	31310	48
		32oz Can	1-1/2" Ball	31312	48
		16/32oz Can	3/4" Ball	30359	50
		16/32oz can - CPVC	3/4" Ball	31313	48
		32oz Can	1-1/4" Ball	30357	48
		32oz Can	1-1/4" Ball	30358	50
		Adjustable	1/2" Ball	31300	100
	Adjustable	1" Ball	31301	100	
	Swabs	32oz Can	4" Swab	30354	24
		Wide Mouth Gallon	4" Swab	30356	24
		Gallon - wide & std mouth	12" Swab	31276	12
	Rollers	32oz Wide Mouth Can	3" Roller	30351	24
		32oz Can	4" Roller	30352	24
		Wide Mouth Gallon	7" Roller	30353	20
		Gallon - wide & std mouth	12"	31275	12
	Brushes	Natural bristle brush	1"	50200	36
		16/32oz Can	1-1/2" brush	31257	48
Empty Cans	4oz Empty Can		31304	24	
	8oz Empty Can		31305	24	
	16oz Empty Can		31306	24	
	32oz Empty Can		31307	12	
	Gallon - 2-7/8" mouth		30901	6	
	32oz including cap		30367	12	
	Gallon including cap		30376	6	
Pipe Puller	Large diameter pipe puller	6-8" pipe	30365	1	
Can Carrier	Dual 32oz Can Carrier		31250	12	



How To Solvent Weld

Prior To Use:

Read all product labels carefully.

Stir or shake cement before using. If jelly-like, do not use. Keep container closed when not in use. Avoid eye and skin contact. Wear safety glasses with side shields and wear rubber gloves.

1. Cut pipe ends square, chamfer and clean pipe ends.
2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
3. Use a suitable applicator at least 1/2 the size of the pipe diameter. For larger size pipe systems use a natural bristle brush or roller.
4. Clean pipe and fitting with a listed primer. (Do not use primer on ABS pipe and fittings. Use Clear Cleaner only!)
5. Apply liberal coat of cement to pipe to the depth of the socket, leave no uncoated surface.
6. Apply a thin coat of cement to inside of fitting, avoid puddling of cement. Puddling can cause weakening and premature failure of pipe or fitting. Apply a second coat of cement to the pipe.
7. Assemble parts QUICKLY. Cement must be fluid. If cement surface has dried, recoat both parts.
8. Push pipe FULLY into fitting using a 1/4 turning motion until pipe bottoms.
9. Hold pipe and fitting together for 30 seconds to prevent pipe push-out - longer at low temperatures. Wipe off excess.
10. Allow 15 minutes for good handling strength and 2 hours cure time at temperatures above 60°F before pressure testing up to 180 psi. Longer cure times may be required at temperatures below 60°F or with pipe above 3". DO NOT TEST WITH AIR.

For specialty cements and chemical applications please see specific product label instructions.

