



Weld-Miser™ Tee-Let®

Welding Outlet Fittings





 For Listings/Approval Details and Limitations, visit our website at www.anvilint.com or contact an Anvil® Sales Representative.

For Fire Protection & Other Low Pressure Piping Systems

Merit Weld-Miser™ Tee-Let® Welding Branch Outlet Fittings offer the user a high strength, low cost forged threaded and grooved line of fittings specifically designed and manufactured to be installed on Schedules 5 thru 10, proprietary thin wall flow pipe and standard wall pipe.

Merit Tee-Lets are forged steel welding outlet fittings. The material used in manufacture meets the chemical and physical requirements of ASTM A 53, Grades A or B, Type E, A-135, A-795, Tee-Lets employ a low weld volume design to provide for either a partial or full penetration weld employing a single pass with minimum burn-through and pipe distortion. Weld Miser Tee-Lets are recommended for use on proprietary thin wall, Schedules 5, 10 and 40 pipe. Threads comply with ANSI B1.20.1 or ISO7/1. They are UL Listed and FM Approved for use conforming to the requirements of Bulletin 13 1999 of the National Fire Protection Association. When used in fire sprinkler systems, Tee-Lets are rated for 300 psi. When used in mechanical systems, maximum pressures are calculated using criteria developed for ASME B31 piping code.

TEE-LET WELDED OUTLET FITTING (UL VIZU — EX6032, FM APPROVAL GUIDE CHAPTER 1 — PIPE FITTINGS)

| Outlet Model | Outlet Pipe Size (Inch) | Header Pipe Size (Inch) | Rated Pressure (psig) |
|-------------------------------------|------------------------------|----------------------------|-----------------------|
| Tee-Let Type A (F-Threaded End) | 1/2, 3/4, 1 | 1/2 - 8 (Sch.10, 40) | 300 |
| | 1 1/4, 1 1/2, 2, 2 1/2, 3, 4 | 1/2 - 4 (Sch. 5, DynaFlow) | |
| | 2 | 4 (EZ-Flow) | |
| | 2, 4 | 6 (EZ-Flow) | |
| Tee-Let Type C (Grooved End) | 1 1/4 - 8 | 1 1/4 - 8 (Sch.10, 40) | 300 |
| | 2 1/2 - 8 | 1/2 - 4 (Sch. 5, DynaFlow) | |
| Tee-Let Type C/R (Roll Grooved End) | 1 1/4 - 6 | 1 1/4 - 8 (All Schedules) | 300 |

1) Size-on-size (i.e. 2 x 2) Tee-Lets are not FM Approved.

2) FM rated working pressure when welded on Sch. 5 or non-threadable lightwall pipe is 175 psi.