

Weld-Miser™ Tee-Let®

Welding Outlet Fittings



For Fire Protection & Other Low Pressure Piping Systems

Merit Weld-Miser™ Tee-Let® Welding Branch Outlet Fittings offer the user a high strength, low cost forged threaded and grooved line of fittings specifically designed and manufactured to be installed on Schedules 5 thru 10, proprietary thin wall flow pipe and standard wall pipe.

Merit Tee-Lets are forged steel welding outlet fittings. The material used in manufacture meets the chemical and physical requirements of ASTM A 53, Grades A or B, Type E, A-135, A-795, Tee-Lets employ a low weld volume design to provide for either a partial or full penetration weld employing a single pass with minimum burn-through and pipe distortion. Weld Miser Tee-Lets are recommended for use on proprietary thin wall, Schedules 5, 10 and 40 pipe. Threads comply with ANSI B1.20.1 or ISO7/1. They are UL Listed and FM Approved for use conforming to the requirements of Bulletin 13 1999 of the National Fire Protection Association. When used in fire sprinkler systems, Tee-Lets are rated for 300 psi. When used in mechanical systems, maximum pressures are calculated using criteria developed for ASME B31 piping code.

Outlet Model	Outlet Pipe Size (Inch)	Header Pipe Size (Inch)	Rated Pressure (psig)
Tee-Let Type A (F-Threaded End)	1/2, 3/4, 1	1/2 - 8 (Sch.10, 40)	300
	11/4, 11/2, 2, 21/2, 3, 4	1/2 - 4 (Sch. 5, DynaFlow)	
	2	4 (EZ-Flow)	
	2, 4	6 (EZ-Flow)	
Tee-Let Type C (Grooved End)	11/4 - 8	11/4 - 8 (Sch.10, 40)	300
	21/2 - 8	1/2 - 4 (Sch. 5, DynaFlow)	
Tee-Let Type C/R (Roll Grooved End)	11/4 - 6	11/4 - 8 (All Schedules)	300

¹⁾ Size-on-size (i.e. 2 x 2) Tee-Lets are not FM Approved.



²⁾ FM rated working pressure when welded on Sch. 5 or non-threadable lightwall pipe is 175 psi.