

**Final Exam****Continuing Education Course #416 Concrete Slabs-on-Grade  
Warehouses III – High Performance Slabs**

1. Choose the best answer: Type K, M, or S cements in shrinkage compensating concrete promote the \_\_\_\_\_ of concrete.  
☐ a. shrinkage  
☐ b. ductility  
☐ c. expansion
2. Choose the best answer: Sulfates in the cement are required in carefully calibrated amounts to allow for the formation of \_\_\_\_\_, which is a mineral produced to cause expansion.  
☐ a. aluminum zirconium tetrahydrochloride  
☐ b. ettringite  
☐ c. ammonium laureth sulfate
3. When the amount of expansion equals or exceeds the amount of drying shrinkage, this is known as \_\_\_\_\_ shrinkage compensation.  
☐ a. insufficient  
☐ b. partial  
☐ c. full
4. The use of shrink comp concrete in slabs means that the normal use of \_\_\_\_\_ to introduce controlled straightline cracks to relieve tension is no longer necessary.  
☐ a. control joints  
☐ b. random cracks  
☐ c. forklift traffic
5. In general, is extremely important to \_\_\_\_\_ while curing shrink comp slabs.  
☐ a. restrain the slab from moving using obstructions  
☐ b. allow the slab to move  
☐ c. force the slab to dry out quickly
6. The construction of shrinkage compensating concrete slabs is generally performed by \_\_\_\_\_ contractors.  
☐ a. undiscerning  
☐ b. inexperienced  
☐ c. specialty
7. Choose the best answer: Fibers allow for enhanced \_\_\_\_\_ of a concrete slab.  
☐ a. expansion  
☐ b. post-crack residual strength  
☐ c. workability
8. Typical synthetic fiber dosages are as follows for the crack control of concrete.

- ☐ a. 0.5 to 1.0 lbs / cu. yd.
  - ☐ b. 3.0 to 7.5 lbs / cu. yd.
  - ☐ c. 15.0 to 25.0 lbs / cu. yd.
9. If ductility is sufficient, \_\_\_\_\_ theory (and related equations) would be an advantage in strength checks.
- ☐ a. superstring
  - ☐ b. yield line
  - ☐ c. relativistic
10. Macrofibers appear to induce \_\_\_\_\_ that are spread out over the area of slab, relieving stresses more often, and reducing the chances of random cracking (Choose the best answer):
- ☐ a. wide cracks
  - ☐ b. highly visible cracks
  - ☐ c. microcracks
11. Reinforcing in a concrete slab is recommended if \_\_\_\_\_:
- ☐ a. joint spacing is wider than ACI 360 recommendations
  - ☐ b. shrinkage is 0.02% or less
  - ☐ c. joint spacing is less than 12 feet on center in each direction
12. When a slab has 0.5% or greater steel reinforcing by area, this is known as \_\_\_\_\_ reinforcing.
- ☐ a. intermittent
  - ☐ b. fiber
  - ☐ c. continuous
13. The crack sizes to expect for pours with 0.6% continuous reinforcing is in the range of \_\_\_\_, or the thickness of a credit card.
- ☐ a. 0.03"
  - ☐ b. 0.25"
  - ☐ c. 1.0"
14. Slabs containing steel tendons or cables that are pulled with jacks after the slabs-on-grade are poured are called \_\_\_\_\_ slabs-on-grade.
- ☐ a. unreinforced
  - ☐ b. post-tensioned
  - ☐ c. high shrinkage
15. The practical limit for the size of single poured area with post-tensioning is about \_\_\_\_ feet in each direction.
- ☐ a. 25
  - ☐ b. 50
  - ☐ c. 200
16. \_\_\_\_\_ tendons are housed in plastic sleeves with grease reducing the friction between the sleeve and tendon
- ☐ a. Unbonded
  - ☐ b. Bonded
17. Tendon pulling in post-tensioned slabs should occur as \_\_\_\_ as possible to keep the slab from cracking during the drying shrinkage stage.
- ☐ a. late
  - ☐ b. early

18. Creep, drying shrinkage, relaxation of the PT tendons, and elastic shortening of the concrete under stress are all examples of \_\_\_\_\_ losses.

- ☐ a. long term
- ☐ b. short term

19. Choose the best answer: Warehouses with temperatures in the -15F to 0F range need to be reviewed for potential \_\_\_\_\_ lenses that can penetrate into the soil matrix:

- ☐ a. frost
- ☐ b. shrinkage
- ☐ c. reinforcing

20. The use of \_\_\_\_\_ in flexible tubing to prevent a frozen soil matrix is fairly common.

- ☐ a. cool compressed air
- ☐ b. warm glycol fluid
- ☐ c. 14 degree F ethyl alcohol

21. The draw down temperature sequence for a freezer slab with a final operating temperature of -15F begins with dropping the temperature to \_\_\_\_\_ on the initial draw down.

- ☐ a. +35F
- ☐ b. -15F

22. Automated Storage & Retrieval System racking (ASRS) systems, use \_\_\_\_\_ to move products to and from the racking.

- ☐ a. manual methods by hand
- ☐ b. crane-type lifts
- ☐ c. conventional worker-driven forklifts

23. Installation of the automated equipment in ASRS racking systems may require that FEM Specifications \_\_\_\_\_ needed to be met.

- ☐ a. 360
- ☐ b. 9.831 and 9.832
- ☐ c. 318-14

24. One rack system requiring a superflat floor is \_\_\_\_\_ racking

- ☐ a. short wide-aisle
- ☐ b. Very narrow aisle (VNA)

25. For a VNA system, the lifts need to travel in superflat aisles on what is known as " \_\_\_\_\_-traffic floors."

- ☐ a. defined
- ☐ b. undefined
- ☐ c. random