

### TRAVIRA COLLECTION

# MATERIALS & CARE

#### MATERIALS

**POWDER-COATED ALUMINUM** is both lightweight and extremely durable. The rust-proof nature of welded powder-coated aluminum frames make it a great fit for high-traffic outdoor environments. Powder-coating provides a long-lasting color-fast finish resistant to chipping, scratching, fading and wearing.

**ELECTROPLATED STEEL** is used on Travira pedestal bar and bistro tables. Rust resistant and commercial-grade, an additional layer of protection is added with a #304 grade stainless steel wrap on pedestal bases and steel umbrella bases to provide additional weight and strength making items sturdy, safe, and reliable, even in high-traffic environments.

**TEKWOOD** is a wood-alternative developed from polystyrene that is proven in a variety of climate and high-traffic conditions. This commercial-grade material is durable, strong and provides the look of wood with minimal weathering or maintenance. Available in natural and vintage, color and grain run throughout Tekwood material so minor scratches can easily be sanded out.

**LITE-CORE** is an engineered panel constructed with natural granite covering an aluminum honeycomb core. One of the hardest stones available, granite is a highly scratch-resistant solid surface. When paired with the light weight aluminum core, the combination creates a beautiful surface that is both durable and lighter in weight than traditional granite.

**COMPOSITE SLING** is a composite mesh fabric composed of PVC-coated polyester threads. Threads are woven into mesh for sling and are braided for cord. Both materials are ideally suited to the outdoor environment and provide commercial-grade quality.

**SOLUTION-DYED POLYESTER FABRIC** is mildew and chlorine resistant, quick-drying, and water repellent. Dye is added to a liquid polymer solution before being spun into fibers to create fabric, making the fabric color-true all the way through to its core.

**SUNBRELLA® FABRIC** is engineered with robust performance characteristics that provide resistance to fading and degradation from sunlight and chemical exposure, Sunbrella® fabrics are 100% solution-dyed acrylic, meaning the fibers are dyed in a color solution before they are woven—not printed on after the fabric's base cloth is made. These fabrics are also water-resistant, so the colors stay true for a long period of time.

**HIGH-PRESSURE LAMINATE (HPL)** is renowned for its durability, longevity, and simple care requirements. Resin-impregnated paper is compressed under very high pressure into a strong, scratch-resistant table top surface. HPL is designed to be resistant to burns, UV rays, stains, and heat.



### Thoughtful Design MADE RIGHT



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#### CARE

**POWDER-COATED ALUMINUM, ELECTROPLATED STEEL** and **SLING** require little maintenance, however regular cleaning is recommended to keep furniture looking new. Wash gently with a mild non-abrasive cleanser, rinse well and let dry.

**TEKWOOD** products should be cleansed using a mild, non-abrasive cleanser and rinsed well. To help prevent staining, regularly use a furniture polish or protectant that is labeled safe for plastic materials. We recommend all Tekwood surfaces be regularly cleaned and protected with 303<sup>®</sup> Multi-Surface Cleaner and 303<sup>®</sup> Marine Aerospace Protectant. Magnified sunlight will burn Tekwood material, leaving a burn mark. Some glassware and stemware are capable of creating a magnifying effect when in direct sunlight and to avoid this potential damage, select glassware and stemware that does not magnify sunlight. Cigarettes and open flames will also emit enough heat to create a burn mark on Tekwood material. For more information visit our website.

**LITE-CORE** tabletops are maintained by using a soft rag and mild soap or pH balanced cleaner. Rinse thoroughly and dry with a clean rag. Avoid cleaners that are acidic, alkaline, or abrasive. To protect against stains, clean spills immediately and re-seal with a penetrating stone sealer twice a year. Scrape away gum or sticky material with a plastic putty knife.

**COMPOSITE SLING** can be cleaned using a stiff brush and a mild, non-foaming, commercial cleanser. Rinse thoroughly to remove all soap residue and air dry.

**FABRIC** should have dirt brushed off before it becomes embedded and liquid spills cleaned as soon as they occur. Blot (don't rub) with a clean, dry cloth. For oil-based spills, apply an absorbent such as corn starch, then remove by scraping gently with a straight edge. Spray with a mild cleaning solution (such as Dawn® or Woolite®) and water. Rinse the fabric thoroughly to remove all soap residue and air dry. Repeat if necessary.

**HIGH-PRESSURE LAMINATE** should be cleaned with a damp microfiber cloth. Remove blemishes with water and ordinary allpurpose cleaner or dishwashing detergent. For stubborn stains, use a dab of concentrated detergent. Avoid abrasive or highly aggressive cleaning products such as steel wool, scouring powder, or other polishes or cleaners as they can scratch or otherwise damage the surface.

#### WARRANTY

Oxford Garden warrants all outdoor furniture and accessories to be free from manufacturing defects in material and workmanship. Provided the furniture is assembled correctly and is subjected to normal use, Oxford Garden will cover your outdoor furniture under five, three and one year warranties, varying by material. For more details regarding the Oxford Garden warranty, visit oxfordgarden.com/furniture-warranty.

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