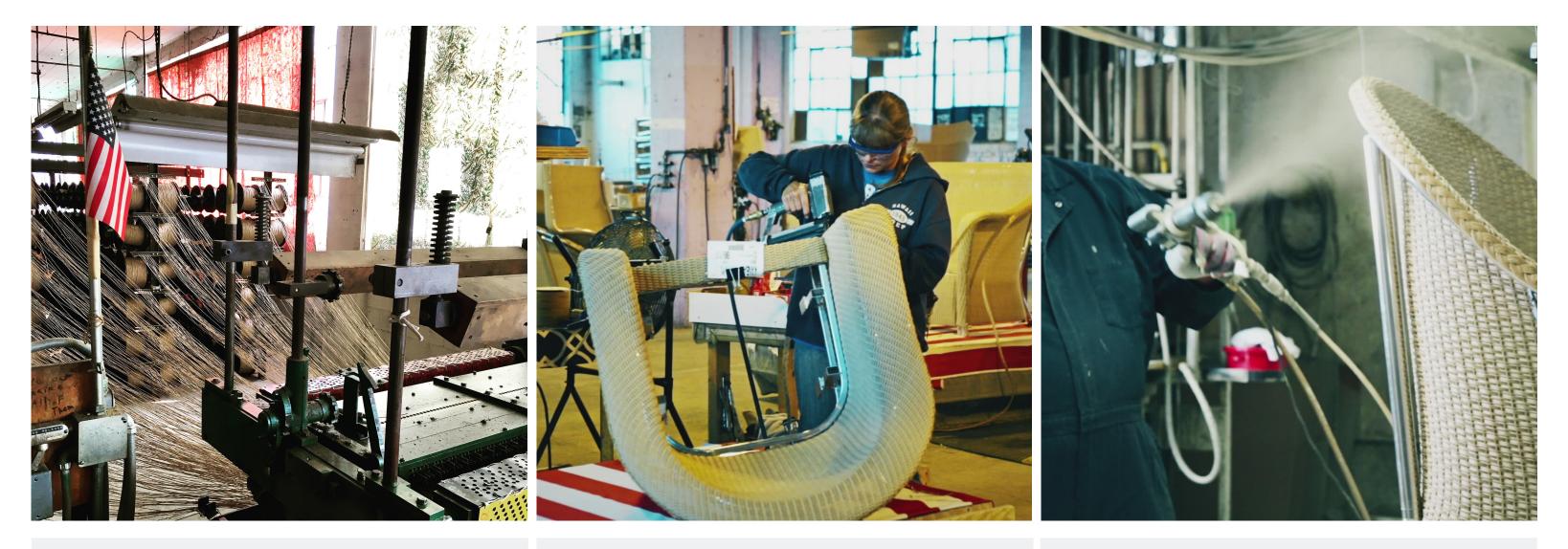
LLOYD LOOM: NATURAL FIBER WICKER



Weaving

The fiber used to create Lloyd Loom fabric is twisted into a sturdy cord and wound onto small spools, then rewound onto larger spools that feed into the looms. Our looms draw cord simultaneously from more than 500 spools to weave the Lloyd Loom fabric. A unique feature of Lloyd Loom is the use of aluminum stakes encased in loom fiber. These stakes are inserted into the fabric for enhanced stability and durability.

Wrapping

Once the loom fabric is woven, it's sealed to withstand the elements, dried and wrapped onto massive spools. These spools are taken to the cutting room, where the wicker fabric is cut to shape for each piece of furniture. Skilled craftsmen fit these pieces of fabric to aluminum frames that are shaped and welded in our facility, taking great care to stretch the wicker into place and secure it with custom-made stainless steel staples. The edges are trimmed and wicker braid is fitted into place by hand so that each piece is beautifully finished.

Finishing

Fully assembled pieces are taken to our paint shop, where each receives two coats of environmentally friendly yet exceptionally tough Durium[®] paint. This advanced finishing material is a high solid, polyester resin based paint that's as flexible as it is durable, so it coats the furniture beautifully while providing a finish that can withstand summer heat and winter snow. Available in over two dozen custom finishes.