

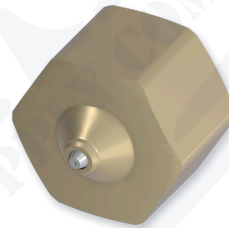


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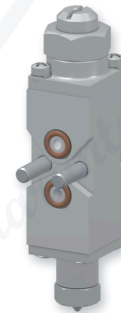
DISTRIBUTOR AND SERVICE REFERENCE

Hot Melt Field Guide

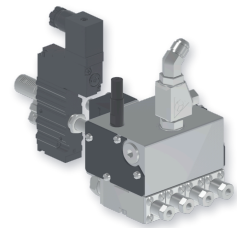
Identification, replacement parts and service for hot melt nozzles, modules, guns, hoses and Legacy and ProBlue melters, plus nonwovens applicators and the DeltaMix foam system



Nozzles



Modules



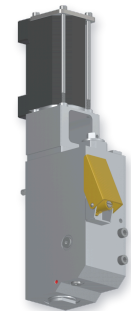
Guns



Hoses



Legacy Melters



ProBlue Parts



Introduction

Hot Melt Field Guide

About Hot Melt Supply Company

Hot Melt Supply Company (HMSC) supplies replacement parts, equipment and service for hot melt adhesive systems. We are based in Loganville, Georgia, and ship to customers and distributors across the country.

Our in-house engineering team works from thousands of engineering drawings. We design and build nozzles, modules, guns, hoses and melter parts that replace the Nordson part numbers shown in this book, and our own Legacy line of melters, guns and modules. Legacy equipment is engineered and assembled in the USA.

What we offer

- Replacement parts for Nordson hot melt equipment, crossed by part number
- Legacy series melters, guns, modules and nozzles
- Custom guns built to your module count, spacing and options
- Refurbished exchange melters and pumps, and board repair service
- Help identifying parts and machines by phone

Contact

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Nordson, ProBlue, Saturn, MiniBlue and other Nordson product names are trademarks of Nordson Corporation. Graco and Graco Inc. are trademarks of Graco Inc. Nordson and Graco part numbers are shown for identification and cross reference only. Hot Melt Supply Company is not affiliated with Nordson

How to use this binder

This binder has eight chapters behind numbered tabs. Each chapter starts by helping you identify the part you have, then lists the parts we supply with the Nordson number each one replaces.

1

Find the chapter

Use the tabs, or the contents page. Each tab lists the pages in its chapter.

2

Page numbers

Pages are numbered by chapter: page 3-12 is page 12 of chapter 3. The footer also shows the chapter revision.

3

Order

Scan the QR code on a part for its page on www.hotmeltsupplyco.com, or call 1-888-202-1788 with the HMSC or Nordson part number.

4

Keep it current

When we update a chapter, replace that chapter behind its tab and note it on the revision log. Ask us for the latest revisions any time.



Contents

Hot Melt Field Guide

1 Nozzles

Pencil, right angle and button nozzles for H200 modules. Identify the type, orifice and angle, cross the Nordson, Valco and Graco numbers.

Pages 1-1 to 1-23 • Rev 10/2026

3 Guns

H200, MB2 and slim line guns. Read the configuration code from the gun, select solenoid, filter and cordset, and find standard bodies.

Pages 3-1 to 3-51 • Rev 10/2026

5 Legacy and ProBlue Melters

Repair parts for HMSC Legacy 7 and 10 and Nordson ProBlue 4, 7 and 10 melters: pump, manifold, filters, pneumatics and electronics.

Pages 5-1 to 5-14 • Rev 10/2026

7 DeltaMix Foam System

The HMSC tankless gas injection foam system: how it works, specifications, troubleshooting and spares.

Pages 7-1 to 7-3 • Rev 10/2026

Q Part Number Quick Reference

Nordson and HMSC part numbers, description, price and page for every part, by chapter.

Printed binder only, behind tab Q. Request a printed copy:

www.hotmeltsupplyco.com/request-quick-reference

2 Modules

H200 and mini ball and seat and NC modules. Air type, needle style, filtered upgrades and the HMSC module that replaces each Nordson number.

Pages 2-1 to 2-13 • Rev 10/2026

4 Hoses

Packaging, washdown, hand gun and Meltex hoses. Connectors, pin faces and wiring from melter to applicator.

Pages 4-1 to 4-19 • Rev 10/2026

6 Nonwovens and Engineered Applicators

Nonwovens spray modules, control modules and filters, and examples of custom guns, conversion modules and shim nozzles built by HMSC.

Pages 6-1 to 6-7 • Rev 10/2026

8 Cleaning and Troubleshooting

Tank cleaning, flushing and purging; modules that will not open, close or seal; nozzle clogs; and QR links to the HMSC online tools.

Pages 8-1 to 8-5 • Rev 10/2026



Revision Log

Chapter	Revision	Notes
1. Nozzles	10/2026	First binder release
2. Modules	10/2026	First binder release
3. Guns	10/2026	Quick Ship standard module guns use T10F29B5S, the 1052925 replacement (2026-10-08)
4. Hoses	10/2026	First binder release
5. Legacy and ProBlue Melters	10/2026	First binder release
6. Nonwovens and Engineered Applicators	10/2026	First binder release
7. DeltaMix Foam System	10/2026	First binder release
8. Cleaning and Troubleshooting	10/2026	First binder release

Updates received

Date	Chapter	New revision	Inserted by