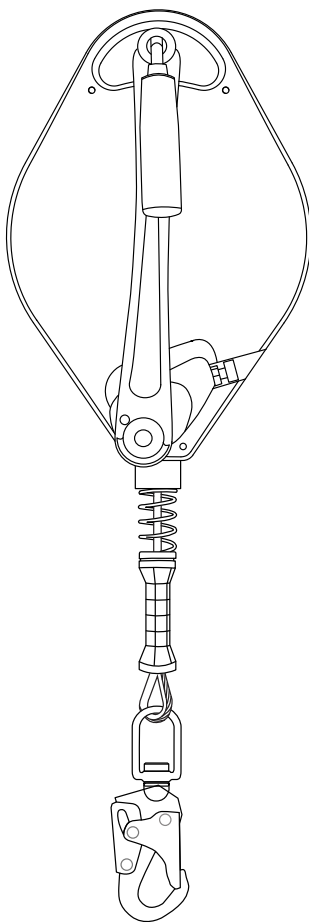




User Instruction Manual

DuraTech™ 3-Way Retrieval SRL-R



This manual is intended to meet the Manufacturer's Instructions as required by the American National Standards Institute (ANSI) Z359 and should be used as part of an employee training program as required by the Occupational Safety and Health Administration (OSHA).

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For the purposes of this manual, the FallTech® DuraTech 3-Way Retrieval SRL-R in all iterations may be referred to collectively as the DuraTech, the DuraTech SRL-R, the SRL-R, the SRL, the 3-Way, the self-retracting device (SRD), the self-retracting lifeline (SRL), the equipment, the device, the product, or the unit.

Throughout this manual, ANSI Z359.0-2012 fall protection words, phrases, and terms are used. These terms are all formally defined in Section 9 of this manual.

Any non-English translations of this user instruction manual are for reference only.



WARNING

- Avoid moving machinery, thermal, electrical, and/or chemical hazards as contact may cause serious injury or death.
- Avoid swing falls.
- Follow the weight restrictions and recommendations in this manual.
- Remove from service any equipment subjected to fall arrest forces.
- Remove from service any equipment that fails inspection.
- Do not alter or intentionally misuse this equipment.
- Consult FallTech when using this equipment in combination with components or subsystems other than those described in this manual.
- Do not connect rebar hooks, large carabiners, or large snap hooks to the FBH dorsal D-rings as this may cause a roll-out condition and/or unintentional disengagement.
- Avoid sharp and/or abrasive surfaces and edges.
- Use caution when performing arc welding. Arc flash from arc welding operations, including accidental arcs from electrical equipment, can damage equipment and are potentially fatal.
- Examine the work area. Be aware of the surroundings and workplace hazards that may impact safety, security, and the functioning of fall arrest systems and components.
- Hazards may include but not be limited to cable or debris tripping hazards, equipment failures, personnel mistakes, moving equipment such as carts, barrows, fork lifts, cranes, or dollies. Do not allow materials, tools or equipment in transit to contact any part of the fall arrest system.
- Do not work under suspended loads.



IMPORTANT

1.0 Warnings and Important Information

This product is part of a personal fall arrest, restraint, work positioning, suspension, or rescue system. A Personal Fall Arrest System (PFAS) is typically composed of an anchorage and a Full Body Harness (FBH), with a connecting device, i.e., a Energy Absorbing Lanyard (EAL), or a Self-Retracting Device (SRD), attached to the dorsal D-ring of the FBH.

These instructions must be provided to the worker using this equipment. The worker must read and understand the manufacturer's instructions for each component or part of the complete system. Manufacturer's instructions must be followed for proper use, care, and maintenance of this product. These instructions must be retained and be kept available for the worker's reference at all times. Alterations or misuse of this product, or failure to follow instructions, may result in serious injury or death.

A Fall Protection Plan must be on file and available for review by all workers. It is the responsibility of the worker and the purchaser of this equipment to assure that users of this equipment are properly trained in its use, maintenance, and storage. Training must be repeated at regular intervals. Training must not subject the trainee to fall hazards.

Consult a doctor if there is reason to doubt your fitness to safely absorb the shock of a fall event. Age and fitness seriously affect a worker's ability to withstand falls. Pregnant women or minors must not use this equipment.

ANSI limits the weight of fall protection equipment users to a maximum of 310 lbs. Products in this manual may have a rated capacity exceeding ANSI capacity limits. Heavy users experience more risk of serious injury or death due to falls because of increased fall arrest forces placed on the user's body. In addition, the onset of suspension trauma after a fall even may be accelerated for heavy users.

The user of the equipment discussed in this manual must read and understand the entire manual before beginning work.

NOTE: For more information consult the ANSI Z359 body of standards.

2.0 Description

The FallTech® DuraTech 3-Way Retrieval SRL-R is a self-retracting lifeline with integral rescue capability. The DuraTech SRL-Rs described in this manual has an integral hand crank to raise or lower a fallen victim to a safe level. The DuraTech SRL-Rs can be attached to an overhead anchorage or attached to a FallTech® Tripod or Davit systems with the included mounting bracket.

This product is not suitable for applications with leading edge exposures where the lifeline of this device may come in contact with an edge during a fall event. Contact FallTech for more information or product selection questions.

This manual contains one Appendix that contains figures and tables specific to the DuraTech SRL-R discussed in this manual.

Figure 1 below shows the components of the DuraTech SRL-R that may be referred to in this user instruction manual. See Table 1A in Appendix A for product and materials specifications.

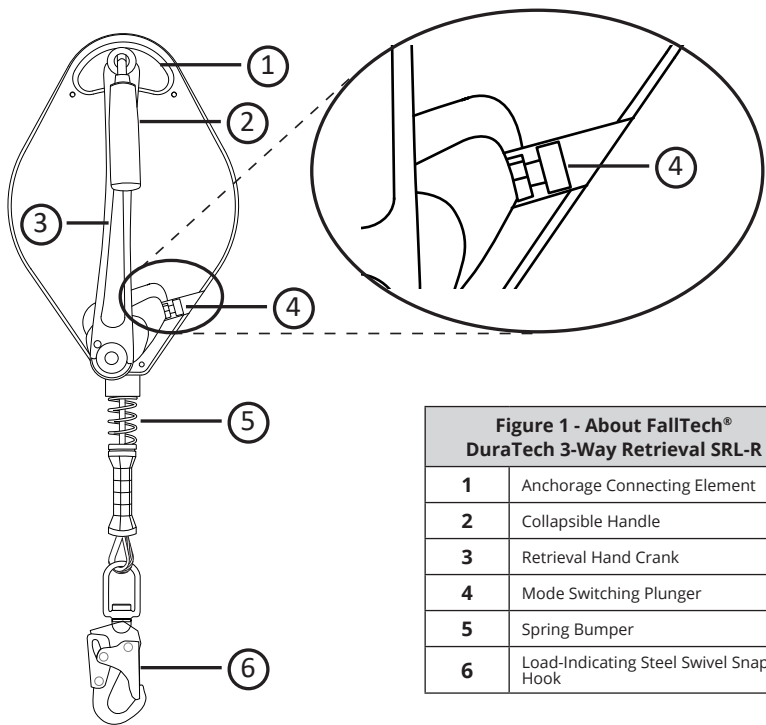


Figure 1 - About FallTech® DuraTech 3-Way Retrieval SRL-R	
1	Anchorage Connecting Element
2	Collapsible Handle
3	Retrieval Hand Crank
4	Mode Switching Plunger
5	Spring Bumper
6	Load-Indicating Steel Swivel Snap Hook

2.1 Occupational Safety and Health Administration (OSHA):

The SRD discussed in this manual meets Occupational Safety and Health Administration (OSHA) regulations 1926.502 and 1910.140. Dynamic performance means that the SRD is installed in a testing drop tower. A test weight is attached to the SRD and then dropped. Test results are recorded.

Parameters recorded are:

- Arrest Distance (AD)
- Average Arrest Force (AAF)
- Maximum Arrest Force (MAF)

The Arrest Distance is the total vertical distance required to arrest a fall. The Arrest Distance includes the deceleration distance and the activation distance. The Average Arrest Force is the average of the forces applied to the body and the anchorage by the fall protection system. The Maximum Arrest Force is the maximum amount of force that may be applied to the body and the anchorage by the fall protection system. In addition to the above tests conducted in ambient conditions, the units must be retested for average and peak forces under certain environmental conditions, where the units are cooled, then tested, heated, then tested, or saturated in water and tested again. Separate units may be used for each test. All test results are recorded. This test data is then used to establish the basis for fall clearance guidelines published in the user instruction manual.

Please see Section 5 of this user instruction manual for how to calculate your Minimum Required Fall Clearance (MRFC). Table 1B provides test performance results for the SRD discussed in this manual.

3.0 Application

3.1 Purpose:

The FallTech® DuraTech 3-Way Retrieval SRL-R is designed to be used as a component in a Personal Fall Arrest System (PFAS), to provide a combination of worker mobility and fall protection as required for inspection work, general construction, maintenance work, oil production, confined space work, etc. The SRL-R described in this manual has rescue capability in the event of a fall. By switching the mode of the unit, the fallen victim can be then raised or lowered to safety.

3.2 Personal Fall Arrest System:

A PFAS is an assembly of components and subsystems used to arrest a person during a fall event. A PFAS typically consists of an anchorage, a deceleration device such as a Shock Absorbing Lanyard (SAL), a Self-Retracting Device (SRD), or a Fall Arrestor Connecting Subsystem (FACSS), and a properly fitted Full Body Harness (FBH). Maximum permissible free fall in a typical PFAS is 6' (1.8 m).`

3.3 Application Limits:

The FallTech® DuraTech 3-Way Retrieval SRL-R is a deceleration device with integral rescue capability. Care should be taken to understand the capacity of the system, anchorage strength requirements, total allowable free fall, and the requirements how the user's PFAS deploys during a fall event. The longer the freefall, the greater the energy in the system and will result in more significant clearance requirements and impact forces on the body. Take action to avoid sharp edges, abrasive surfaces, and thermal, electrical, and chemical hazards.

Note: The FallTech® DuraTech 3-Way Retrieval SRL-R discussed in this manual is not intended for material handling applications.

3.4 Approved Applications:

Below are applications for which all FallTech® DuraTech 3-Way Retrieval SRL-R are specifically suited. This list is not all-inclusive, but is intended to anticipate the most common applications in which this product may be used.

3.4.1 Personal Fall Arrest:

The FallTech® DuraTech 3-Way Retrieval SRL-R used as the deceleration device component of a PFAS to protect the user in the event of a fall. PFAS typically consists of an anchorage, a Full Body Harness (FBH), and a deceleration device such as a Energy Absorbing Lanyard (EAL) or Self Retracting Device (SRD).

3.4.2 Rescue:

The FallTech® DuraTech 3-Way can be used for rescue after a fall event. Ensure a written rescue plan, method, and system is in place and readily available for rapid response. Rescues may require

specialized equipment or measures. Rescue operations are beyond the scope of this manual. See ANSI Z359.4 and Z359.2.

4.0 System Requirements

4.1 Capacity:

The DuraTech SRL-R is designed for use by a single user with a combined weight of user, tools, clothing, etc., of 130–310 lbs (59-141 kg).

4.2 Compatibility of Connectors:

Connectors are considered to be compatible with connecting elements when they have been designed to work together in such a way that their sizes and shapes do not cause their gate mechanisms to inadvertently open regardless of how they become oriented. Contact FallTech if you have any questions about compatibility. Connectors must be compatible with the anchorage or other system components. Do not use equipment that is not compatible. Non-compatible connectors may unintentionally disengage. Connectors must be compatible in size, shape, and strength. Self-closing, self-locking connectors are required by ANSI and OSHA.

4.3 Compatibility of Components:

Equipment is designed for use with approved components and subsystems only. Substitutions or replacements made with non-approved components or subsystems may jeopardize compatibility of equipment and may affect the safety and reliability of the complete system.

4.4 Making Connections:

Only use self-locking connectors with this equipment. Only use connectors that are suitable to each application. Ensure all connections are compatible in size, shape, and strength. Do not use equipment that is not compatible, see Figure 3. Visually ensure all connectors are fully closed and locked. Connectors are designed to be used only as specified in each product’s user’s instructions.

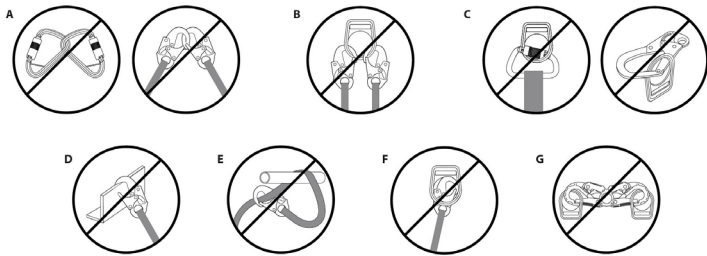


Figure 3 - Non-Compatible Connections

Figure 3 - Non-Compatible Connections	
A	Never connect two active components (snap hooks or carabiners) to each other.
B	Never connect two active components (snap hooks or carabiners) to a single D-ring at the same time.
C	Never connect in a way that would produce a condition of loading on the gate.
D	Never attach to a object in a manner whereby the gate (of the snap hook or carabiner) would be prevented from fully closing and locking. Always guard against false connections by visually inspecting for closure and lock.
E	Never attach explicitly to a constituent subcomponent (webbing, cable or rope) unless specifically provided for by the manufacturer’s instructions for both subcomponents (snap hook or carabiner and webbing, cable or rope).
F	Never attach in a manner where an element of the connector (gate or release lever) may become caught on the anchor thereby producing additional risk of false engagement.
G	Never attach a spreader snap hook to two side/positioning D-rings in a manner whereby the D-rings will engage the gates; the gates on a spreader must always be facing away from the D-rings during work positioning.

4.5 Personal Fall Arrest System:

A PFAS is an assembly of components and subsystems used to arrest a person during a fall event. A PFAS is typically composed of an anchorage and a FBH, with an energy absorbing connecting device, i.e., an SAL, an SRD, or a Fall Arrester Connecting Subsystem (FACSS), connected to the dorsal D-ring of the FBH. PFAS components used in conjunction with this SRD should comply with ANSI Z359 requirements, and applicable OSHA regulations.

4.6 PFAS Anchorage Strength:

An anchorage selected for PFAS must have a strength able to sustain a static load applied in the direction permitted by the PFAS of at least:

- a. Two times the maximum arrest force permitted when certification exists, or
- b. 5,000 lbs. (22.2 kN) in the absence of certification.

Select an anchorage location carefully. Consider structural strength, obstructions in the fall path, and swing fall hazards. In certain situations, the qualified person can determine that a given structure is able to withstand the applied MAF of the PFAS with a safety factor of at least two, as required by OSHA.



WARNING

Do not alter or intentionally misuse this equipment. Consult FallTech when using this equipment in combination with components or subsystems other than those described in this manual. All components or subsystems used with the SRD discussed in this manual must be in compliance with ANSI Z359 and/or OSHA.

Do not insert extra connectors between the SRD lifeline connector and the FBH dorsal D-ring, except an approved D-ring extender. Use caution. Take action to avoid sharp and/or abrasive surfaces and edges.

5.0 Installation and Use

5.1 Install the SRD

Examine the work area for possible hazards. Take caution to avoid overhead hazards such as cranes, poles, overhead power cables, and walking/working surface hazards such as power cables, welding leads, air, and fluid hoses, including obstruction hazards such as vertical columns and stacks of materials on the lower level. Eliminate hazards where possible.

Ensure the anchorage provides the Minimum Required Fall Clearance (MRFC) in the fall path below the walking/working surface to prevent striking the lower level or an obstruction during a fall event. Take action to avoid swing falls, which occur when the anchorage is not directly above the point where the fall occurs.

Fall clearance and swing falls are subject to variable conditions. Anchor height, lateral movement, and setback distance all affect anchor location with regard to fall clearance and swing fall.

The SRD may be attached to an overhead anchor, Figure 4, i.e. above the user's FBH dorsal D-ring. The SRL-R discussed in this manual is not designed for Leading Edge applications.

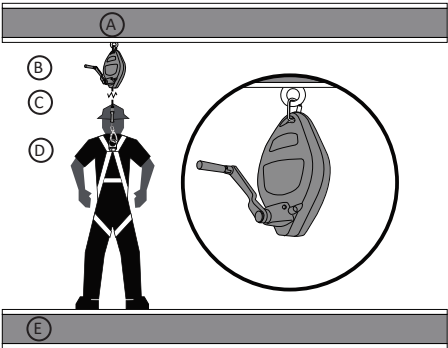


Figure 4 - SRL-R Overhead Anchorage

A	Overhead Anchorage
B	DuraTech SRL-R
C	Lifeline
D	Connection to FBH
E	Walking/Working Surface

5.2 Calculating Minimum Required Fall Clearance

5.2.1 DuraTech SRL-R in Overhead, Non-Leading Edge Anchorage Application

The SRL-R may be used as a standard SRD in an overhead condition, in which the SRD is installed anywhere in the allowable attachment area, which ranges from directly above the user to level with the FBH D-ring, as shown in Figure 5.

The overhead condition minimum required fall clearance (MRFC) is calculated using four metrics, measured from the walking-working surface: SRD Deceleration Distance, D-Ring Shift and Harness Stretch [1 ft (0.3m)], Safety Factor [1.5 ft (0.5m)], and Swing Fall. Chart 1 below is calculated using the performance data of the SRD and includes all four metrics listed previously to determine the MRFC.

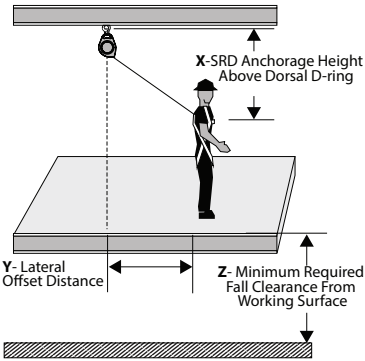


Chart 1 - MRFC Overhead Anchorage														
Chart 1 Overhead		Lateral Offset Distance (Y)												
		0 ft (0 m)	2 ft (0.7 m)	4 ft (1.3 m)	6 ft (1.9 m)	8 ft (2.5 m)	10 ft (3.1 m)	12 ft (3.7 m)	14 ft (4.3 m)	16 ft (4.9 m)	18 ft (5.5 m)	20 ft (6.1 m)	22 ft (6.8 m)	24 ft (7.4 m)
SRD Anchorage Height Above Dorsal D-Ring (X)	60 ft (18.3 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	8.5 (2.6)	9.0 (2.7)	9.5 (2.9)	10.5 (3.2)
	55 ft (16.8 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	8.5 (2.6)	9.5 (2.9)	10.0 (3.1)	11.0 (3.3)
	50 ft (15.3 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	9.0 (2.8)	9.5 (2.9)	10.5 (3.2)	11.0 (3.3)
	45 ft (13.8 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	8.5 (2.6)	9.0 (2.8)	10.0 (3.1)	11.0 (3.3)	11.5 (3.5)
	40 ft (12.2 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	9.0 (2.7)	9.5 (2.9)	10.5 (3.2)	11.5 (3.5)	12.5 (3.6)
	35 ft (10.7 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.5 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.5 (2.6)	9.0 (2.7)	10.0 (3.1)	11.0 (3.3)	12.0 (3.6)	13.0 (3.9)
	30 ft (9.2 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.0 (2.5)	9.0 (2.7)	9.5 (2.9)	10.5 (3.2)	12.0 (3.6)	13.0 (3.9)	14.0 (4.1)
	25 ft (7.7 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	8.5 (2.6)	9.5 (2.8)	10.5 (3.2)	11.5 (3.5)	13.0 (3.9)	14.0 (4.1)	15.5 (4.7)
	20 ft (6.1 m)	5.5 (1.7)	6.0 (1.9)	6.0 (1.9)	6.5 (2.0)	7.5 (2.3)	8.0 (2.5)	9.0 (2.7)	10.0 (3.1)	11.5 (3.5)	12.5 (3.6)	14.0 (4.1)	15.5 (4.7)	17.0 (5.1)
	15 ft (4.6 m)	5.5 (1.7)	6.0 (1.9)	6.5 (2.0)	7.0 (2.2)	7.5 (2.3)	9.0 (2.7)	10.0 (3.1)	11.5 (3.5)	12.5 (3.6)	14.0 (4.1)	15.5 (4.7)	17.5 (5.3)	19.0 (5.8)
	10 ft (3.1 m)	5.5 (1.7)	6.0 (1.9)	6.5 (2.0)	7.5 (2.3)	8.5 (2.6)	10.0 (3.1)	11.5 (3.5)	13.0 (3.9)	14.5 (4.7)	16.5 (5.0)	18.0 (5.5)	20.0 (6.0)	21.5 (6.6)
	5 ft (1.6 m)	5.5 (1.7)	6.0 (1.9)	7.0 (2.2)	8.5 (2.6)	10.0 (3.1)	12.0 (3.6)	13.5 (4.1)	15.5 (4.7)	17.5 (5.3)	19.5 (5.9)	21.5 (6.6)	23.5 (7.2)	25.5 (7.8)
	0 ft (0 m)	5.5 (1.7)	7.5 (2.3)	9.5 (2.9)	11.5 (3.5)	13.5 (4.1)	15.5 (4.7)	17.5 (5.3)	19.5 (5.9)	21.5 (6.6)	23.5 (7.2)	25.5 (7.8)	27.5 (8.4)	29.5 (9.0)

Using Chart 1 to Calculate Minimum Required Fall Clearance for the DuraTech 3-Way SRL-R	
2 foot (0.6 m) increments along the Y-Axis represent the Lateral Offset Distance the user is working away from being directly under the SRD	5 foot (1.5 m) increments up the X-Axis represent the SRD Anchorage Height above the user's Dorsal D-Ring
Example: If the user needs to work 10 feet (3.1 m) away from directly under the SRD, the SRD needs to be anchored at least 15 feet (4.6 m) above the user's Dorsal D-Ring. Minimum revquired fall clearance is 9.5 feet (2.9 m) at maximum allowable swing fall.	
Example: If the only suitable Anchorage for the SRD is at D-Ring height [0.0 feet (0.0 m)] above the user's Dorsal D-Ring, the maximum allowable work zone is 4 feet (1.3 m) away from the SRD. Minimum required fall clearance is 10.0 feet (3.1m) at maximum allowable swing fall.	
Key to Work Zone Areas: <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="display: flex; align-items: center;"> <div style="width: 15px; height: 15px; border: 1px solid black; margin-right: 5px;"></div> = Allowable Use Area </div> <div style="display: flex; align-items: center;"> <div style="width: 15px; height: 15px; background-color: red; margin-right: 5px;"></div> = Not Allowed Use Area </div> </div>	
<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center;"> WORKING IN THIS AREA <div style="width: 15px; height: 15px; background-color: red; margin: 0 10px;"></div> MAY RESULT IN SERIOUS INJURY OR DEATH </div> </div>	

5.3 Device Bracket Assembly and Installation

5.3.1 SRL-R Install onto a FallTech Universal Device Receiver Bracket for Tripods

Please see FallTech Tripod user instruction manuals for instructions, requirements, and compatibility when using the DuraTech SRL-R with a FallTech Tripod system.

Figure 6

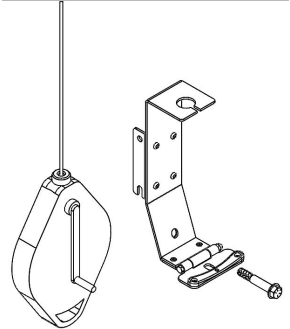
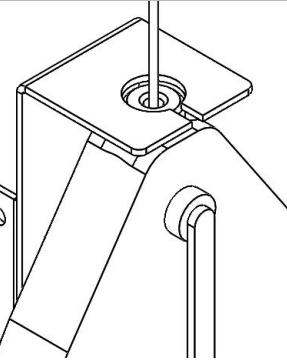


Figure 7



1. Remove the bolt and washer from the bracket and fold down the lower flap as shown in Figure 6.
2. Pass the cable of the SRL-R through the notch at the top of the bracket as shown in Figure 7.

Figure 8

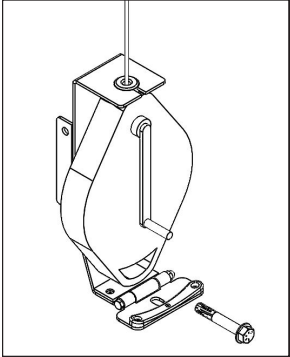
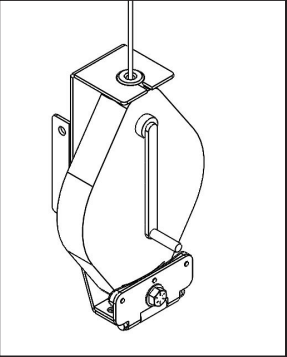


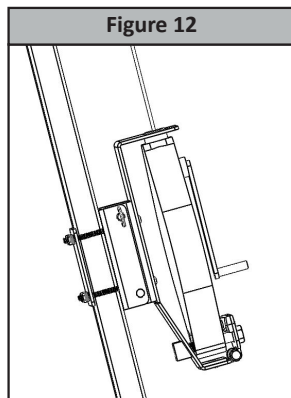
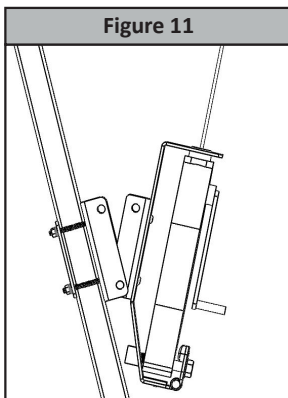
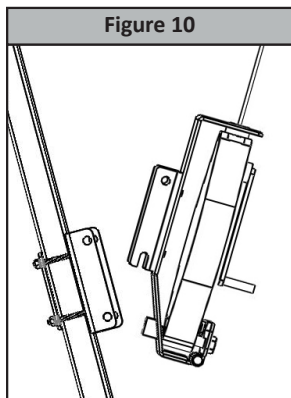
Figure 9



3. Align the SRL-R orifice with the circular opening in the bracket and insert it through the bracket as shown in Figure 8.
4. Fold the lower flap up, insert the bolt with washer ensuring it passes through the bracket flap as well as the handle area of the SRL-R as shown in Figure 9. Tighten the bolt using a 15/16" socket or wrench to 50 ft-lbs.

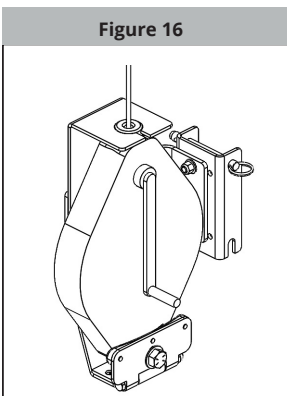
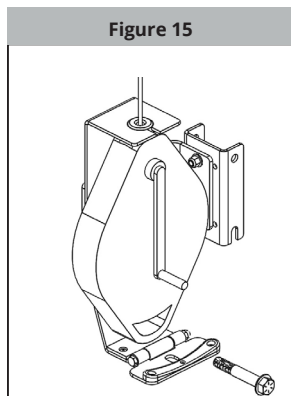
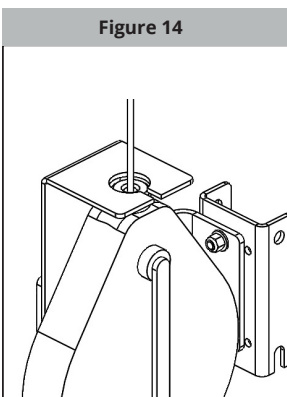
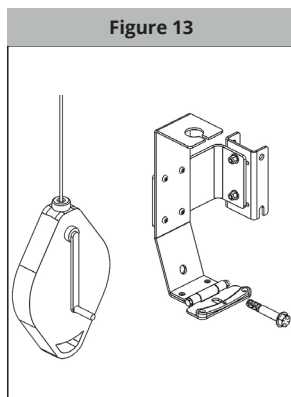
5.3.2 SRL-R Bracket Install onto Tripod Device Receiver Bracket

1. Remove the top detent pin from the FallTech Universal Device Receiver Bracket.
2. Place the notch in the SRL-R bracket over the bottom bar of the FallTech Universal Device Receiver Bracket as shown in Figure 10.
3. Rotate the SRL-R bracket to align the upper holes as shown in Figure 11.
4. Insert the provided detent pin ensuring it goes through both sides of the bracket as shown in Figure 12.



5.3.3 SRL-R Install onto a FallTech Universal Device Receiver Bracket for Davits

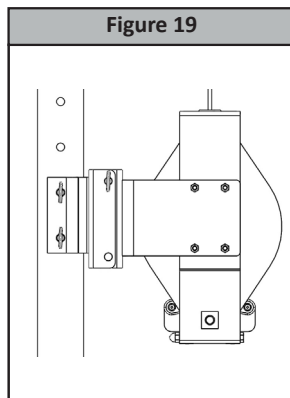
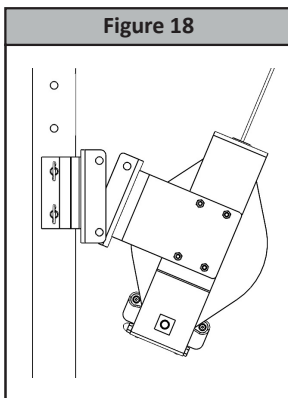
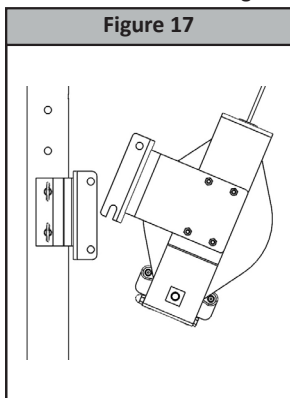
Please see FallTech Tripod user instruction manuals for instructions, requirements, and compatibility when using the DuraTech SRL-R with a FallTech Davit system.



1. Remove the bolt and washer from the bracket and fold down the lower flap as shown in Figure 13.
2. Pass the cable of the SRL-R through the notch at the top of the bracket as shown in Figure 14.
3. Align the SRL-R orifice with the circular opening in the bracket and insert it through the bracket as shown in Figure 15.
4. Fold the lower flap up, insert the bolt with washer ensuring it passes through the bracket flap as well as the handle area of the SRL-R as shown in Figure 16. Tighten the bolt using a 15/16" socket or wrench to 50 ft-lbs.

5.3.4 SRL-R Bracket Install onto Tripod Device Receiver Bracket

1. Remove the top detent pin from the FallTech Universal Device Receiver Bracket.
2. Place the notch in the SRL-R bracket over the bottom bar of the FallTech Universal Device Receiver Bracket as shown in Figure 17.
3. Rotate the SRL-R bracket to align the upper holes as shown in Figure 17.
4. Insert the provided detent pin ensuring it goes through both sides of the bracket as shown in Figure 19.



5.4 Using the DuraTech 3-Way Retrieval SRL-R

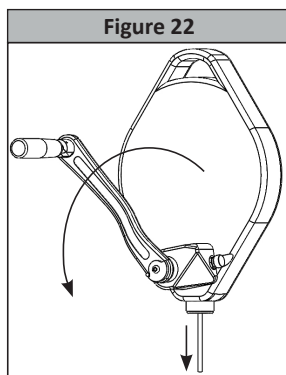
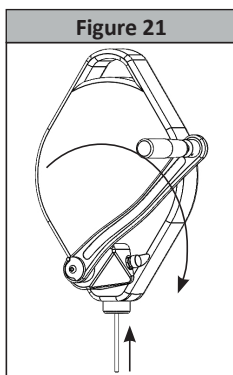
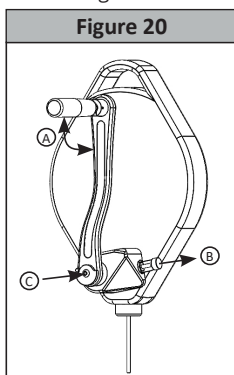


WARNING

The FallTech® DuraTech 3-Way Retrieval SRL-R retrieval function discussed in this manual is only to be used in the event of an emergency and is not intended for material handling or routine personnel hoisting applications.

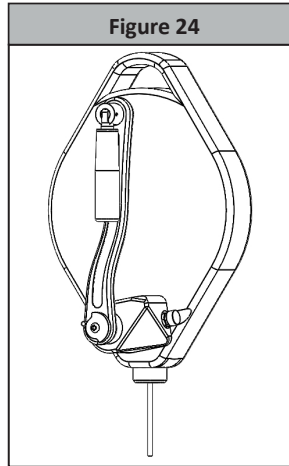
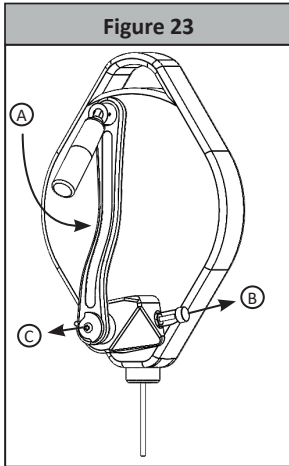
5.4.1 Rescue/Retrieval Mode

1. Unfold the black collapsible handle, see Figure 20A. The red crank handle will rotate freely in both directions while the SRL-R is in the Self-Retracting Lifeline or Fall Arrest Mode.
2. Pull the Crank Engagement Pin; see Figure 20B and simultaneously push the Hand Crank toward the SRL-R housing; see Figure 20C. It may be necessary to slightly rotate the handle to mesh the gears into position.
3. Release the Crank Engagement Pin once the gears are fully meshed to lock the handle in Rescue/Retrieval Mode. The Crank Engagement Pin should be fully retracted into the SRL-R body.
4. To raise, turn the handle in the clockwise direction if the handle is facing you with the anchor handle on top, see Figure 21. When fully loaded, a force of up to 30 lbs. will be required to operate the handle. To lower turn the handle clockwise; see Figure 22. The handle will rotate a half a turn before the load begins to lower or raise. Maintain a minimum of 15-lbs of tension in both directions on the cable at all times to prevent bird nesting of the cable onto the drum.



5.4.2 Self-Retracting Lifeline (Fall Arrest) Mode

1. Leave approximately one foot of cable extended out of the SRL-R housing. Fold the black collapsible handle by pulling the black handle out to release the handle lock mechanism; see Figure 23A.
2. Pull the Crank Engagement Pin; see Figure 23B and simultaneously pull the Hand Crank away from the SRL-R housing; see Figure 23C. The cable will retract back into the housing when the gears are disengaged.
3. Release the Crank Engagement Pin once the handle in Fall Arrest Mode. The Crank Engagement Pin should be fully retracted into the SRL-R body.



5.5 Operation of the SRL-R:

Before each use, inspect the SRL-R. See Section 7 for inspection instructions.

5.5.1 Locking Mechanism:

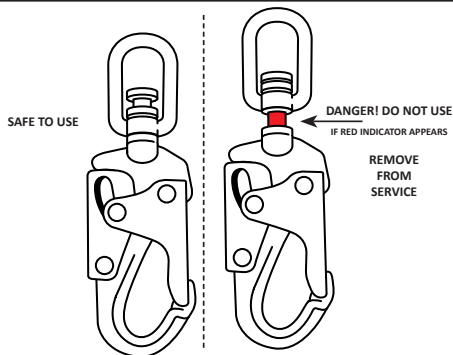
The SRD utilizes an acceleration based locking mechanism. The locking function requires a certain payout rate during a fall event to function correctly. Certain situations, confined or cramped spaces, shifting footing such as sand, gravel, grain, or a sloped surface may not allow the lifeline to reach sufficient speed to activate the lock mechanism. A clear path is required to assure positive locking of the SRD. Ensure the lock is functioning properly. Pull the lifeline out a short distance and give it a sharp tug. The lifeline must lock. If it fails to lock, remove it from service immediately. Ensure the work zone remains within stated parameters.

DO NOT attach an additional shock absorbing lanyard or similar device between the SRD housing and the anchorage.

5.5.2 Fall Arrest Impact Indicator:

The primary fall arrest impact indicator is the load-indicating Energy Absorber. The Energy Absorber will display a red band if it has been subjected to fall arrest, or equal, forces, as shown in Figure 25. If a connector shows any sign of damage, torn or ripped cover, frayed thread, burns or trauma of any kind, remove the unit from service.

Figure 25 - Inspecting SRL-R Load-Indicating Leg-End Connector



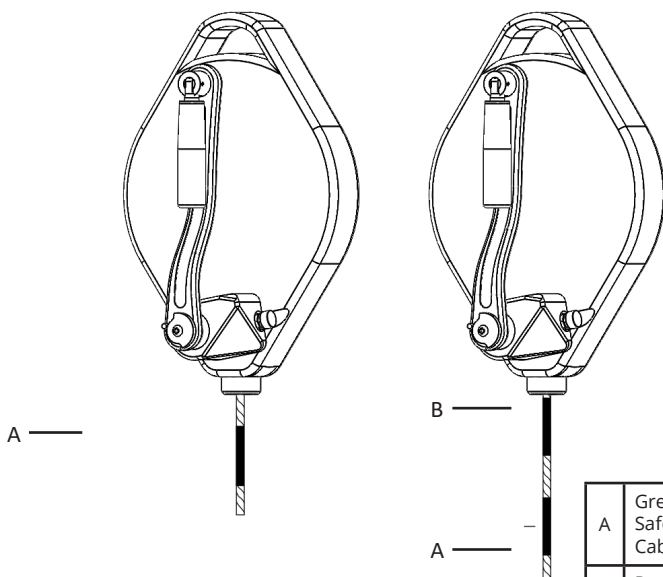
5.5.3 Lifeline Operational Limit and Reserve Indicators:

The SRD is equipped with two lifeline length indicators as shown in Figure 26; a green marker to indicate the end of the lifeline's working length, and a red marker, to indicate the reserve cable in the housing has been breached. When the SRD lifeline is extended to its operational limit, the lifeline will stop paying out. A green marker will be visible, as shown in Figure 26A. The green marker, and a small portion of the lifeline past it, may become visible due to manufacturing variables during normal use, but the user will know when the operational end is reached. Do not attempt to pull out more lifeline. Extracting additional lifeline will compromise SRD functionality, and may result in serious injury or death.

If additional lifeline is accidentally pulled from the SRD without a fall event, remove the SRD from service and contact FallTech for options.

A red band is further up the lifeline. The red band, also shown in Figure 26, indicates the reserve portion of the lifeline has been breached. The SRD is no longer safe to use. Remove the SRD from service immediately, tag it as "UNUSABLE", and contact FallTech at info@falltech.com.

Figure 26 - Inspecting SRL-R Line Indicators



A	Green Indicator - Regular Safe Operating Condition of Cable Lifeline Length
B	Red Indicator - Reserve Line Unprotected; Remove SRL-R from Service

5.5.4 Inspect the Lifeline:

The SRD lifeline is cable/wire rope or Technora® rope, and subject to certain hazards. Inspect the lifeline before each use for the conditions as described in Section 7.

5.6 Using the SRL-R:

Do not use the SRL-R if inspection shows damage or any malfunction. Don the FBH in accordance with the FBH manufacturer's instructions. Follow the instructions contained in this manual and on the labels. Failure to follow instructions may result in serious injury or death. Connect the leg-end connector to the dorsal D-ring on the FBH. Ensure the connector closes and locks. Ensure all connections are compatible. Normal operation will allow the working length of the lifeline to extend and retract as the worker moves about. A certain amount of tension must remain on the cable at all times to ensure proper operation of the internal brake. Do not allow the lifeline to have slack. If the lifeline does not retract, remove the SRL-R from service for inspection. See Section 7.

Avoid sudden or quick movements during the normal work operation, as this may cause the SRL-R brake to engage and possibly cause loss of balance which may result in injury or death.

If a fall occurs, the brake will engage and lock the lifeline to arrest the fall and limit arrest forces on the user.

- DO NOT extend the lifeline past the operational limit.
- DO NOT allow one SRD lifeline to become tangled or twisted with another SRD lifeline during use.
- DO NOT allow any lifeline to pass under arms or between legs during use.
- DO NOT clamp, knot, or prevent the lifeline from retracting or being taut.
- DO NOT lengthen the SRD by connecting a lifeline or similar component.
- DO NOT allow the lifeline to remain outside the housing when not in use.
- DO NOT allow the lifeline to freewheel back into the housing. Use a tag line to maintain tension and rewind the lifeline during periods of inactivity. Use the tag line to retrieve the leg end connector for the next use.
- DO NOT leave the tag line connected to the leg end connector when using the SRD for fall protection.

5.7 After A Fall:

A fall event over an edge may require special rescue equipment and measures. Ensure a written rescue plan, method and system is in place and readily available to all users for rapid response. Ensure all users are trained in rescue procedures. If a fall event occurs, remove it from service, and store it separately. Remove from service any unit that has been subjected to fall arrest forces or that exhibits damage consistent with such forces. For questions, contact FallTech.

6.0 Maintenance, Service, and Storage

6.1 Maintenance:

Ensure the SRL-R is kept free of excess paint, grease, dirt or other contaminants as this may cause to cable or retracting mechanism to malfunction. Ensure no debris enters the housing through the cable access port. Clean the exterior of the unit as required with a detergent/water solution. Avoid water other corrosion causing elements to enter the housing. After cleaning, pull the lifeline all the way out, allow the unit to air dry, then retract the lifeline into the unit. Do not allow the lifeline to freewheel back into the housing. Clean labels as required.

- DO NOT use heat to dry.
- DO NOT attempt to disassemble the SRD.

6.2 Service:

If service is required for any reason; inspection failure, impact loaded, any type of malfunction, tag the unit as "UNUSABLE", store separately, and contact FallTech at 323-752-0066 to receive a Return Authorization number or to locate the nearest FallTech Service Center. The SRL-R is not user repairable. Only the manufacturer, or a repair facility authorized in writing, may make repairs to the SRL-R. This SRL-R is designed to be used installed in an anchor cradle or attached overhead.

6.3 Storage:

Hang the SRL-R in a cool, dry, clean environment out of direct sunlight. Position the SRL-R so excess water can drain out. Avoid exposure to chemical or caustic vapors. Thoroughly inspect the SRL-R after any period of extended storage.

7.0 Inspection

7.1 Pre-Use User Inspection for Cable SRL-R:

Perform an inspection before each use in accordance with the recommendations in Table 1 below.

Table 1 - Guidelines for Cable SRL-R Inspection		
Inspection	Pass	Fail
The cable lifeline should extract and retract completely and without faltering and should remain taut under tension without sagging.		
Extract the cable lifeline several inches and apply a firm pull to confirm the SRD locks. The locking should be certain and without skidding. Repeat this lockup at additional places along the lifeline length to confirm the SRD is operating correctly.		
Examine the load indicator on the leg-end connector to be certain that it has not been loaded, impacted, or activated; see Figure 25.		
Inspect the entire length of the constituent line up to the Green Maximum Working Length Visual Indicator shown in Figure 26. Review the cable lifeline closely for broken strand wires, welding spatter burns, welding slag, bird-caging, kinks and bent strands. Also examine for rust, dirt, paint, grease or oil. Check for damage caused by chemical corrosion or excessive heat as evident with discoloration. See Figure 27 for examples. If any of these conditions exist, remove the SRD from service.		
If during your line inspection defined above, you extract the line past the Green Indicator and ultimately expose a secondary Red Indicator on the line, you must remove the SRD from service immediately. This Secondary Red Visual Indicator signals the SRD unit's Reserve Line has been deployed or the SRD has experienced a fall event and is no longer in working order. See Figure 26.		
Check the mode changing function by placing the SRL-R into Retrieval/Rescue mode and back to Fall Arrest mode to ensure proper operation.		
Check for any missing or loose screws or nuts and any deformed or damaged components.		
Examine the external housing for cracks, breaks, or warping.		
Check the external Connector Eye and the Anchorage Carabiner for damage and deformation. The Anchorage Carabiner Gate should twist open and snap shut easily and smoothly.		
Examine the overall SRD unit for any indications of deterioration or damage.		
All labels must be intact and totally legible (see Section 8).		

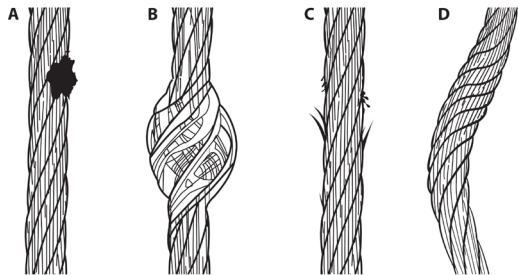


Figure 27: Inspection of Cable

Extract all of the cable and check the entire working length for damage caused by chemical corrosion or excessive heat as evident by discoloration (A), bird caging (B), broken wire strands (C), kinks and bent strands (D), see Figure 27. The cable should retract completely without faltering and should remain taut under tension without sagging.

7.2 Pre-Use User Inspection for Technora Rope SRL-R:

Perform an inspection before each use in accordance with the recommendations in Table 2 below.

Table 2 - Guidelines for Technora Rope SRL-R Inspection		
Inspection	Pass	Fail
The rope lifeline should extract and retract completely and without faltering and should remain taut under tension without sagging.		
Extract the rope lifeline several inches and apply a firm pull to confirm the SRD locks. The locking should be certain and without skidding. Repeat this lockup at additional places along the lifeline length to confirm the SRD is operating correctly.		
Examine the load indicator on the leg-end connector to be certain that it has not been loaded, impacted, or activated; see Figure 25.		
<p>Inspect the entire length of the constituent line up to the Green Maximum Working Length Visual Indicator shown in Figure 26. Review the rope lifeline closely for broken strands, welding spatter burns, welding slag, abrasion damage, glazing, changes in or variable rope diameter, discoloration, changes in flexibility, kinking, or hockling. Also examine for rust, dirt, paint, grease or oil. Check for damage caused by chemical corrosion or excessive heat as evident with discoloration. See Figure 27 for examples. If any of these conditions exist, remove the SRD from service.</p> <ul style="list-style-type: none"> • Abrasion: Rupture or fraying of fibers due to wear and/or due to motion against other fibers, rope components, or a contact surface. • Glazing: A fusing or melting of the fibers that gives a hard glassy surface due to overheating or excessive friction over a surface or the rope itself. • Diameter Integrity: An increase or decrease in rope diameter due to excessive abrasion, glazing, foreign objects in the core, or reduction in core size due to broken fibers. • Discoloration: Fading, streaking, or staining due to chemical, UV, environment, or other outside agents that may cause a reduction of strength of the rope. • Flexibility: A loss in the ability to bend for the type and construction of the rope, hard or soft spots. • Core Fiber Exposure: The core from the center of the rope may work itself through the cover and may cause a loss of strength and the ability of the rope to function over a sheave. • Kinking or Hockling: A short twist, curl, or bend in one or more of the yard or rope strands, will cause a reduction in rope strength. It may be possible to work the kink out, but if the strand is still distorted the strength reduction will occur. 		
If during your line inspection defined above, you extract the line past the Green Indicator and ultimately expose a secondary Red Indicator on the line, you must remove the SRD from service immediately. This Secondary Red Visual Indicator signals the SRD unit's Reserve Line has been deployed or the SRD has experienced a fall event and is no longer in working order. See Figure 26.		
Check the mode changing function by placing the SRL-R into Retrieval/Rescue mode and back to Fall Arrest mode to ensure proper operation.		
Check for any missing or loose screws or nuts and any deformed or damaged components.		
Examine the external housing for cracks, breaks, or warping.		
Check the external Connector Eye and the Anchorage Carabiner for damage and deformation. The Anchorage Carabiner Gate should twist open and snap shut easily and smoothly.		
Examine the overall SRD unit for any indications of deterioration or damage.		
All labels must be intact and totally legible (see Section 8).		



WARNING

Fiber rope will fail if worn, damaged, abused, overloaded, or not properly maintained. Rope failure can cause serious injury or death if you do not read and understand all manufacturer's instructions before use.

7.2 Inspection Frequency:

Inspection by a competent person at regular intervals is required. The competent person will use the information in Table 2: SRD Inspection Recommendations, to determine the inspection frequency. Use Table 3 to determine the inspection frequency. Inspection by a factory authorized inspection entity at regular intervals is also required.

Table 3 - SRD Inspection Frequency Recommendations			
Type of Use	Application Examples	Conditions of Use	Inspection Frequency Competent Person
Infrequent to Light Use	Rescue and Confined Space, Factory Maintenance	Good Storage Conditions, Indoor or Infrequent Outdoor use, Room Temperature, Clean Environments	Annually
Moderate to Heavy Use	Transportation, Residential Construction, Utilities, Warehouse	Fair Storage Conditions, Indoor and extended outdoor use, All temperatures, Clean or dusty environments	Semi-annually to Annually
Severe to Continuous Use	Commercial Construction, Oil and Gas, Mining	Harsh Storage Conditions, Prolonged or Continuous outdoor Use, all temperatures, Dirty environments	Quarterly to Semi-annually

7.3 Inspection Checklist:

Use Table 1 or Table 2 in Section 7 to inspect the SRL-R.

7.4 Inspection Results:

If an inspection reveals defects in or damage to the equipment, inadequate maintenance or activated fall indicators,remove the equipment from service.

7.5 Inspection Document:

Record inspection results on the Inspection Record provided below or on a similar document.

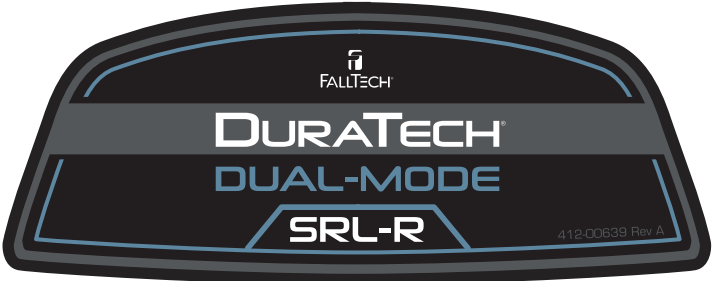
Inspection Record

Model #: _____ Serial #: _____ Date of Manufacture: _____

[illegible]

8.0 Labels

Product labels must be present and legible.



OSHA 1926.502 OSHA 1910.140

WARNING Read and follow instructions supplied with the product at time of shipment. Inspect the visual indicator. Do not attach in a manner that could side-load the gate. Remove the unit from service immediately if it is subjected to fall arrest or equivalent forces.

INSPECTION Inspect the unit before each use. Ensure locking system functions correctly by pulling sharply on the lifeline. The lifeline must lock. Ensure connecting hardware functions normally. See user instructional manual for information regarding lifeline operational length and end of lifeline reserve.





WARNING See instruction manual for important information regarding fall clearance requirements and swing fall. This unit is not suitable for horizontal use nor for horizontal lifeline applications. This unit is for use with an overhead anchorage only. Avoid contact with sharp edges and abrasive surfaces. Read and understand the manufacturer's user instruction manual, including labels and warnings, before using this product. See manufacturer's user instruction manual for complete inspection procedures.

INSTALLATION Inspect before each use. Refer to instruction manual for proper installation and use. Capacity: 130lbs to 310lbs, include tools, clothing, etc.




Dual-Mode SRL-R Unit Rescue/Retrieval Operation Instructions

- 1) Unfold black collapsible handle. Red hand crank assembly should now rotate freely in both directions while in the self-retracting "Fall Arrest" mode. (Red hand crank assembly will be extended out from the SRL-R unit body)
- 2) To convert SRL-R to "Rescue/Retrieval" mode, pull out knurled crank engagement pin while depressing red hand crank assembly into unit.
- 3) Release crank engagement pin while keeping pressure on red hand crank assembly.
- 4) Rotate hand crank assembly clockwise to engage rescue/retrieval mechanism; crank engagement pin should be fully retracted into the SRL-R body.
- 5) To raise personnel, rotate handle clockwise. To lower personnel, rotate handle counter-clockwise. To convert SRL-R to "Fall Arrest" mode, pull out crank engagement pin while pulling the red hand crank assembly away from the SRL-R body, then release knob.

Arrest distance less than 54" Avg. arrest force less than 900lbs.	3/16" Cable: <input type="checkbox"/> Stainless Steel <input type="checkbox"/> Galvanized Steel	Length: 60ft Max Free Fall: 2'
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LOWER  **Part # / DOM:**  **Serial #**  **DO NOT REMOVE LABEL** 

412-06438 Rev A

RAISE  **SAFE TO USE**  **DO NOT USE IF RED LOAD INDICATOR APPEARS** 

OSHA 1926.502 OSHA 1910.140

WARNING Read and follow instructions supplied with the product at time of shipment. Inspect the visual indicator. Do not attach in a manner that could side-load the gate. Remove the unit from service immediately if it is subjected to fall arrest or equivalent forces.

INSPECTION Inspect the unit before each use. Ensure locking system functions correctly by pulling sharply on the lifeline. The lifeline must lock. Ensure connecting hardware functions normally. See user instructional manual for information regarding lifeline operational length and end of lifeline reserve.





WARNING See instruction manual for important information regarding fall clearance requirements and swing fall. This unit is not suitable for horizontal use nor for horizontal lifeline applications. This unit is for use with an overhead anchorage only. Avoid contact with sharp edges and abrasive surfaces. Read and understand the manufacturer's user instruction manual, including labels and warnings, before using this product. See manufacturer's user instruction manual for complete inspection procedures.

INSTALLATION Inspect before each use. Refer to instruction manual for proper installation and use. Capacity: 130lbs to 310lbs, include tools, clothing, etc.




Dual-Mode SRL-R Unit Rescue/Retrieval Operation Instructions

- 1) Unfold black collapsible handle. Red hand crank assembly should now rotate freely in both directions while in the self-retracting "Fall Arrest" mode. (Red hand crank assembly will be extended out from the SRL-R unit body)
- 2) To convert SRL-R to "Rescue/Retrieval" mode, pull out knurled crank engagement pin while depressing red hand crank assembly into unit.
- 3) Release crank engagement pin while keeping pressure on red hand crank assembly.
- 4) Rotate hand crank assembly clockwise to engage rescue/retrieval mechanism; crank engagement pin should be fully retracted into the SRL-R body.
- 5) To raise personnel, rotate handle clockwise. To lower personnel, rotate handle counter-clockwise. To convert SRL-R to "Fall Arrest" mode, pull out crank engagement pin while pulling the red hand crank assembly away from the SRL-R body, then release knob.

Arrest distance less than 54" Avg. arrest force less than 900lbs.	1/4" Technora Rope	Length: 45ft Max Free Fall: 2'
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LOWER  **Part # / DOM:**  **Serial #**  **DO NOT REMOVE LABEL** 

412-06439 REV A

RAISE  **SAFE TO USE**  **DO NOT USE IF RED LOAD INDICATOR APPEARS** 

9.0 Definitions

The following are general definitions of fall protection terms as defined by ANSI Z359.0-2012.

Anchorage: A secure connecting point or a terminating component of a fall protection system or rescue system capable of safely supporting the impact forces applied by a fall protection system or anchorage subsystem.

Anchorage Connector: A component or subsystem that functions as an interface between the anchorage and a fall protection, work positioning, rope access or rescue system for the purpose of coupling the system to the anchorage.

Arrest Distance: The total vertical distance required to arrest a fall. The arrest distance includes the deceleration distance and activation distance.

Authorized Person: A person assigned by the employer to perform duties at a location where the person will be exposed to a fall hazard.

Available Clearance: The distance from a reference point, such as the working platform, to the nearest obstruction that an authorized person might contact during a fall which, if struck, could cause injury.

Capacity: The maximum weight that a component, system or subsystem is designed to hold.

Certification: The act of attesting in writing that the criteria established by these standards or some other designated standard have been met.

Certified Anchorage: An anchorage for fall arrest, positioning, restraint or rescue systems that a qualified person certifies to be capable of supporting the potential fall forces that could be encountered during a fall.

Clearance: The distance from a specified reference point, such as the working platform or anchorage of a fall arrest system, to the lower level that a worker might encounter during a fall.

Clearance Requirement: The distance below an authorized person that must remain clear of obstructions in order to ensure that the authorized person does not make contact with any objects that would cause injury in the event of a fall.

Competent Person: An individual designated by the employer to be responsible for the immediate supervision, implementation and monitoring of the employer's managed fall protection program who, through training and knowledge, is capable of identifying, evaluating and addressing existing and potential fall hazards, and who has the employer's authority to take prompt corrective action with regard to such hazards.

Component: An element or integral assembly of interconnected elements intended to perform one function in the system.

Connecting Subsystem: An assembly, including the necessary connectors, comprised of all components, subsystems, or both, between the anchorage or anchorage connector and the harness attachment point.

Connector: A component or element that is used to couple parts of the system together.

Deceleration Distance: The vertical distance between the user's fall arrest attachment at the onset of fall arrest forces during a fall, and after the fall arrest attachment comes to a complete stop.

Energy (Shock) Absorber: A component whose primary function is to dissipate energy and limit deceleration forces which the system imposes on the body during fall arrest.

Fall Arrest: The action or event of stopping a free fall or the instant where the downward free fall has been stopped.

Fall Hazard: Any location where a person is exposed to a potential free fall.

Free Fall: The act of falling before a fall protection system begins to apply forces to arrest the fall.

Free Fall Distance: The vertical distance traveled during a fall, measured from the onset of a fall from a walking working surface to the point at which the fall protection system begins to arrest the fall.

Harness, Full Body: A body support designed to contain the torso and distribute the fall arrest forces over at least the upper thighs, pelvis, chest and shoulders.

Horizontal Lifeline: A component of a horizontal lifeline subsystem, consisting of a flexible line with connectors or other coupling means at both ends for securing it horizontally between two anchorages or anchorage connectors.

Horizontal Lifeline Subsystem: An assembly, including the necessary connectors, comprised of a horizontal lifeline component and, optionally, of: a) An energy absorbing component or, b) A lifeline tensioner component, or both. This subsystem is normally attached at each end to an anchorage or anchorage connector. The end anchorages have the same elevation.

Lanyard: A component consisting of a flexible rope, wire rope or strap, which typically has a connector at each end for connecting to the body support and to a fall arrester, energy absorber, anchorage connector or anchorage.

Lanyard Connecting Subsystem: An assembly, including the necessary connectors, comprised of a lanyard only, or a lanyard and energy absorber.

Personal Fall Arrest System (PFAS): An assembly of components and subsystems used to arrest a person in a free fall.

Positioning: The act of supporting the body with a positioning system for the purpose of working with hands free.

Positioning Lanyard: A lanyard used to transfer forces from a body support to an anchorage or anchorage connector in a positioning system.

Qualified Person: A person with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, evaluating and specifying fall protection and rescue systems.

Self-Retracting Device (SRD): A device that contains a drum wound line that automatically locks at the onset of a fall to arrest the user, but that pays out from and automatically retracts onto the drum during normal movement of the person to whom the line is attached.

Snap Hook: A connector comprised of a hook-shaped body with a normally closed gate or similar arrangement that may be opened to permit the hook to receive an object and, when released, automatically closes to retain the object.

Swing Fall: A pendulum-like motion that occurs during and/or after a vertical fall. A swing fall results when an authorized person begins a fall from a position that is located horizontally away from a fixed anchorage.

APPENDIX A

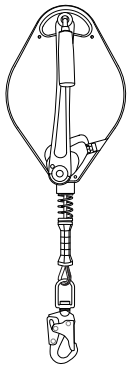
Table 1A: Specifications for DuraTech SRL-R					
Model #	Lifeline Material	Working Length, Weight, and Housing Size	Materials and Specifications	Capacity and Standards	SRL-R
7281 7281DG	3/16" Diameter 7X19 Galvanized Steel Cable	60 ft	Housing: Cast Aluminum Alloy Leg-End Connector: 5,000 lbs (22.2 kN) with 3,600 lbs (16 kN) Gate Strength	Single User Capacity: 130 to 310 lbs. (59 to 141 kg) OSHA 1926.502 OSHA 1910.140	
7281S 7281SS 7281DS	3/16" Diameter 7X19 Stainless Steel Cable	28 lbs 15" X 10"			
7281DT 7281TT	1/4" Diameter 12-Strand Single Braid Technora® Rope	45 ft 28 lbs 15" X 10"			

Table 1B: FallTech DuraTech SRL-R OSHA Performance Attributes					
Part #s and Conditions		Typical FallTech Performance		OSHA Performance Requirements	
Part #	Anchorage Condition	Arrest Distance	Maximum Arrest Force	Maximum Arrest Distance	Maximum Arrest Force
7281 7281DG 7281S 7281SS 7281DS	Overhead Non-Leading Edge	25"	1,777 lbf	42"	1,800 lbs
7281DT 7281TT		32"	1,542 lbf		