

FALLTECH®

FallTech Testing Laboratory

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| | Fa | allTech T | est Repo | ort | |
|-----------------------------|---|--|------------------|---|----------------|
| Test Report No. | PC-2601 | Rpt. Date | 6/14/2022 | Rpt. Rev | Rev Date |
| Report Prepared For | FallTech | | | | |
| Initiated By | Dan Redden | Test Specifi | cation(s) | CSA Z259.10-18: 6.2.2.1, 6.2.2.4, 6.2.2.5, 6 | .2.6 |
| Part No. | 8077FDQCM | | | Part No. Revision | А |
| Part Description | FT-Arc Nomex FBH 1D+FD | Climbing Non-I | Belted, Medium, | QC Legs and Chest, Dielectrie | C |
| Test Request No. | PC-2601 | | | Date Complete | 6/10/2022 |
| Test Operator(s) | Yesbet Sierra / Jay Spor | iholz | | | |
| | Ма | aterial/Samp | le Identificat | ion | |
| Sample ID | | | Descrip | | |
| 6342687 | FT-Arc Nome> | FBH 1D+FD Cli | | d, Medium, QC Legs and Che | st, Dielectric |
| 6342682 | FT-Arc Nome | FBH 1D+FD Cli | mbing Non-Belte | d, Medium, QC Legs and Che | st, Dielectric |
| 6342684 | FT-Arc Nome> | FBH 1D+FD Cli | mbing Non-Belte | d, Medium, QC Legs and Che | st, Dielectric |
| 6342686 | FT-Arc Nome | FBH 1D+FD Cli | mbing Non-Belte | d, Medium, QC Legs and Che | st, Dielectric |
| | | Test S | ummary | | |
| Test Specification | Tes | t Criteria | | Test Result | Pass/Fail |
| | Drop Test Class A Dorsal D-ring (Feet First) | Peak Impact <u>></u> or 39.4" Free | | 5041.8 lbs. Fall Height 39.4" | Pass |
| | Drop Test Class A Dorsal D-ring (Feet First) | Test Mass Rer for: ≥ 2 Minutes | main Suspended | 2 Minutes | Pass |
| CSA Z259.10-18 6.2.2.1.1 | Drop Test Class A Dorsal D-ring (Feet First) | All Connector: connected | s remain | All Connected | Pass |
| 0.2.2.1.1 | Drop Test Class A Dorsal D-ring (Feet First) | Angle at Rest ≤ 30° | = | 1.8° | Pass |
| | Drop Test Class A Dorsal D-ring (Feet First) | Activate Fall A | Arrest Indicator | Visibly and Permanently Deployed | Pass |
| | Drop Test Class A Dorsal D-ring (Feet First) | Harness Strete Manufactures | | 21.5" | Pass |
| | Drop Test Class A Dorsal D-ring (Head First) | Peak Impact <u>></u> or 39.4" Free | | 2856.2 lbs. Fall Height 39.4" | Pass |
| CSA Z259.10-18 | Drop Test Class A Dorsal D-ring (Head First) | Test Mass Rer for: ≥ 2 Minutes | nain Suspended | 2 Minutes | Pass |
| 6.2.2.1.2 | Drop Test Class A Dorsal D-ring (Head First) | All Connectors remain connected | | All Connected | Pass |
| | Drop Test Class A Dorsal D-ring (Head First) | Activate Fall A | Arrest Indicator | Visibly and Permanently Deployed | Pass |



This laboratory is accredited with the recognized International Standard ISO/IEC 17025:2017. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to the joint ISO-ILAC Communique dated January 2009). FallTech Testing Laboratory allows for a +/- 5% tolerance on dynamic and static strength test results.

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Static

Fall Arrest Indicator

6.2.6

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Pass

| | | FallTech 7 | est Rep | ort | |
|---------------------------|--------------------------------------|-------------------------------------|------------------|---|-----------|
| Test Report No. | PC-2601 | Rpt. Date | 6/14/2022 | Rpt. Rev | Rev Date |
| Report Prepared For | FallTech | | | | |
| Initiated By | Dan Redden | Test Specif | ication(s) | CSA Z259.10-18: 6.2.2.1, 6.2.2.4, 6.2.2.5, 6.2.6 | |
| Part No. | 8077FDQCM | | | Part No. Revision | А |
| Part Description | FT-Arc Nomex FBH 1D+ | FD Climbing Non- | Belted, Medium | , QC Legs and Chest, Diele | ctric |
| Test Request No. | PC-2601 | | | Date Complete | 6/10/2022 |
| | | Test Summa | ry (Continue | ed) | |
| Test Specification | T | est Criteria | | Test Result | Pass/Fail |
| | Drop Test Class L Ladder Climbing | Peak Impact 2 or 39.4" Free | | 4275.1 lbs. Fall Height 39.4" | Pass |
| CSA Z259.10-18 6.2.2.4 | Drop Test Class L Ladder Climbing | Test Mass Re for: ≥ 2 Minutes | main Suspende | d 2 Minutes | Pass |
| | Drop Test Class L Ladder Climbing | All Connector connected | s remain | All Connected | Pass |
| CSA Z259.10-18 | Fall Arrest Indicator | Load to 900 l deploys | bs. or Indicator | 724.4 lbs. | Pass |

| Static | has activated | Deploy | yed | Pass |
|---------------------|---|--|--|--|
| | Conclusion | | | |
| | | | * ASTM F-887 | -18 |
| R | eport Signatories and | Approval | | |
| 900 | g Sponholz | | Date | 6/14/2022 |
| Bob Howey (Element) | : Hay | | Date | 6-14-22 |
| | Static Bas ech P/N 8077FDQCM Rev R | Static has activated Conclusion Based upon the samples provide the P/N 8077FDQCM Rev. A meets the requirements of Report Signatories and Gas Aparlog | Static has activated Deploy Conclusion Based upon the samples provided to the Lab: ech P/N 8077FDQCM Rev. A meets the requirements of CSA Z259.10-18 and Report Signatories and Approval Qang Aparlo S | Static has activated Deployed Conclusion Based upon the samples provided to the Lab: ach P/N 8077FDQCM Rev. A meets the requirements of CSA Z259.10-18 and * ASTM F-887 Report Signatories and Approval Date |

Whichever occurs first

Verify Fall Arrest Indicator

Visibly and Permanently



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TESTING - EXPOSURE TO AN ELECTRIC ARC

Test Specimen: FallTech, Full Body Harness, Style 8077FDQCM, Webbing: Nylon Black

Requested by:

FallTech 1306 S Alameda St Compton, CA 90221

Test Standard: ELECTRIC ARC TESTS: ASTM F887-20 OBSERVATION OF PERSONAL CLIMBING EQUIPMENT EXPOSED TO AN ELECTRIC ARC

Test Report:

K-580778-2205H05-R00

Results:

Based on the test results in Table 4-1 and observations, the product tested meets the requirements criteria of Table 1-1 as per ASTM F887-20 sections 22.6.1-22.6.2. According to ASTM F887-20, Section 25, verification of performance shall include a mechanical integrity (vertical drop test) as soon as possible following the arc exposure.

| Sample Received May 9, 2022 | Test Date May 16, 2022 | Report Date May 27, 2022 |
|---|---------------------------|---|
| Prepared by | Approved | d by |
| Yosbani Technologist, HCL TD Technologies, Kinectrics | Techn | e Maurice ical Specialist, HCL chnologies, Kinectrics |

For questions about this test report, please contact testing@arcwear.com

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Proprietary and Confidential



Revision History

| Rev | Description | | | |
|-----|-------------------------|----------------|----------------|--|
| 00 | Initial report creation | | | |
| | Issue Date | Prepared by | Approved by | |
| | May 27, 2022 | Yosbani Guerra | Claude Maurice | |
| Rev | Description | | | |
| | Issue Date | Prepared by | Verified by | |
| | | | | |

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QUALITY MANAGEMENT

The arc testing performed to the above mentioned Standard is accredited by the Standards Council of Canada (SCC) to conform to the requirements of CAN-P-4E (ISO/IEC 17025:2017). Accreditation by the Standards Council of Canada (SCC) is a mark of competence and reliability

- The test performed does not apply to electrical contact or electrical shock hazard.
- The test result is applicable only to the Test Specimens delivered to Kinectrics, other material, design or color may have a different response.
- It is the clients' responsibility to provide full and accurate information about the items supplied.
- No test is done to validate the fiber content or composition of the test item.
- Photographs of the test specimens and waveforms of the arc current, voltage and calorimeters with the circuit and arc exposure calibration records are available from Kinectrics and provided to the client separately from this report.



1 Test Standard:

Electrical arc test according to ASTM F887-20, Section 22

Standard Specifications for Personal Climbing Equipment, After Exposure to an Electric Arc Evaluation. Specimens are mounted on mannequins of panels having a distance of 30.5 cm (12 inches) from the centerline of the electrodes. The test standard requires that the finished personal climbing equipment be exposed to a level of 40 cal/cm² ± 5 cal/cm².

1.1 Test Requirements

Harnesses- The test program requires the specimens be placed on mannequins as normally worn. A minimum of eight samples are tested, four samples with the front facing the arc and four samples with the back side toward the arc.

Harness accessories, loops etc. - Three specimens of each accessory or loop are required to be exposed to the arc.

Energy Absorbing Lanyard - Three specimens of each lanyard are required to be exposed to the arc.

Other effects than the thermal effects of an electric arc like noise, light emissions, pressure rise, hot oil, electric shock, the consequences of physical and mental shock or toxic influences are not covered by this standard.

1.2 Acceptance criteria for products exposed to electrical arc:

The procedure outlined in ASTM F887-20 is followed to verify the electric arc performance of the personal climbing equipment. The product is considered as having passed the visual inspection criteria if the parameters defined in Table 1-1 are met. As proof of performance following the arc exposure, the exposed test specimens shall be subjected to a drop test. This shall be done as soon as practically possible. The samples have been returned to the client as directed to perform the drop test.

| Parameter | Criterion | | |
|------------------|--|--|--|
| Arc Energy | Electrical arc exposure of 40 cal/cm ² ± 5 cal/cm ² | | |
| Ignition | No electric arc ignition. | | |
| After-flame Time | Less than 5 seconds on load bearing materials and less than 15 seconds for accessories or non-load bearing components. | | |
| Melting/Dripping | No melting and dripping of molten materials to the floor of any load bearing material. Accessories are allowed to exhibit melting and dripping provided they are not ignited while dripping. | | |

 Table 1-1: Visual inspection Criteria for Electric Arc Performance of ASTM F887-20



2 Test Condition:

The following test circuit parameters and conditions were used.

- Electric arc current: 8 kA rms ± 10%, 60 Hz
- Open circuit voltage: 2500 V rms ± 10%, 60 Hz
- Nominal Heat Flux Density: 2100 kW/m² (50 cal/cm²·s)
- Arc duration: 0.85 seconds ± 0.1 s to obtain required incident energy
- Electrode gap: 305 mm (12 inches)
- Distance from mannequin to electrode: 305 mm (12 inches)
- Deviations and abnormalities: None

Note: The measurement uncertainty, MU, for the measured values of this test method are well within the requirements of the test standard and are defined on a 95% confidence interval basis over the full test range, as follows:

| - | Temperature: | ±2 °C | Incident Energy: | ± 1.5% |
|---|--------------|--------|------------------|--------|
| - | Arc Current: | ± 2.5% | Voltage: | ± 2.2% |

- Time zero reference: ± 3 ms

3 Test Specimen:

The following description of the test sample was provided by the client and confirmed by the identification tag shown in Figure 3.1.

| Sample description: | Fall Protection Harness |
|---------------------------|-------------------------|
| Sample identification: | Style 8077FDQCM |
| Manufacturer: | FallTech |
| Material of webbing: | Nylon, Black |
| Number of samples tested: | 14 |
| Harness Accessories: | None |
| Notes: | None |



Figure 3.1: Identification Tag



4 Test Results:

Arc exposures were performed on the samples as indicated. If the conditions and evaluation of the samples meet the criteria in Table 1-1, the product has passed the electrical arc exposure and is candidate for the mechanical drop test to fully meet the arc performance requirements of ASTM F887-20. Photographs of the samples before and after the arc exposure are shown in Section 6.

| Та | able 4-1: Summary | of Test Resu | llts | | |
|----------------------|-------------------|-----------------|-----------------|------------------|--|
| Trial # 22-0624 | | | Trial # 22-0625 | | |
| Mannequin | A – Front | B – Back | A – Front | B – Back | |
| Item Serial # | 6346681 | 6346682 | 6346690 | 634680 | |
| Incident Energy | 44.8 | 45.9* | 39.8 | 44.0 | |
| After-flame | 0 | 0 | 10 | 0 | |
| Ignition | N | N | N | N | |
| Melting and Dripping | N | N | N | Ν | |
| Acceptance Criteria | Meets | Meets | Meets | Meets | |
| | Trial # 22 | -0626 | | # 22-0627 | |
| Mannequin | A – Front | B – Back | A – Front | B – Back | |
| Item Serial # | 6346675 | 6346677 | 6346679 | 6346688 | |
| Incident Energy | 40.7 | 43.3 | 42.7 | 45.6* | |
| After-flame | 0 | 1 | 0 | 0 | |
| Ignition | N | N | N | Ν | |
| Melting and Dripping | N | N | N | N | |
| Acceptance Criteria | Meets | Meets | Meets | Meets | |
| | Trial # 22-0628 | | Trial # 22-0629 | | |
| Mannequin | A – Front | B – Back | A – Front | B – Back | |
| Item Serial # | 6346684 | 6346674 | 6346686 | 6346687 | |
| Incident Energy | 41.2 | 41.9 | 44.4 | 42.7 | |
| After-flame | 0 | 0 | 0 | 0 | |
| Ignition | N | N | N | N | |
| Melting and Dripping | N | N | N | Ν | |
| Acceptance Criteria | Meets | Meets | Meets | Meets | |
| | Trial # 22 | Trial # 22-0630 | | # 22-0631 | |
| Mannequin | A – Front | B – Back | A – Front | B – Back | |
| Item Serial # | No Sample | 6346683 | No Sample | 6346685 | |
| Incident Energy | | 44.7 | | 41.2 | |
| After-flame | | 0 | | 0 | |
| Ignition | | N | | Ν | |
| Melting and Dripping | | N | | Ν | |
| Acceptance Criteria | | Meets | | Meets | |

Table 4-1: Summary of Test Results

*Incident Energy above 45 cal/cm², test is invalid.

Additional tests completed to meet acceptance criteria.



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Charring of the outer layer of webbing and components was observed on all the samples tested. For tests #22-0625 after flame lasting 10 seconds was observed on sample A on a buckle. There was no melting/dripping or ignition observed on any of the tests performed.

5 Interpretation of Results:

This testing does not assign an arc rating to this product. The purpose of this test was to observe the response characteristics of this product when exposed to an open-air electric arc.

Based on the test results in Table 4-1 and observations, the product tested meets the requirements criteria of Table 1-1 as per ASTM F887-20 sections 22.1-22.4 and 22.6.1-22.6.2.

According to ASTM F887-20, Section 25, verification of performance shall include a mechanical integrity (vertical drop test) as soon as possible following the arc exposure. These verifications shall be arranged by the producer.

6 Photographs:

The following photographs are representative of the test results observed.



Figure 6.1: Sample set up before arc exposure.