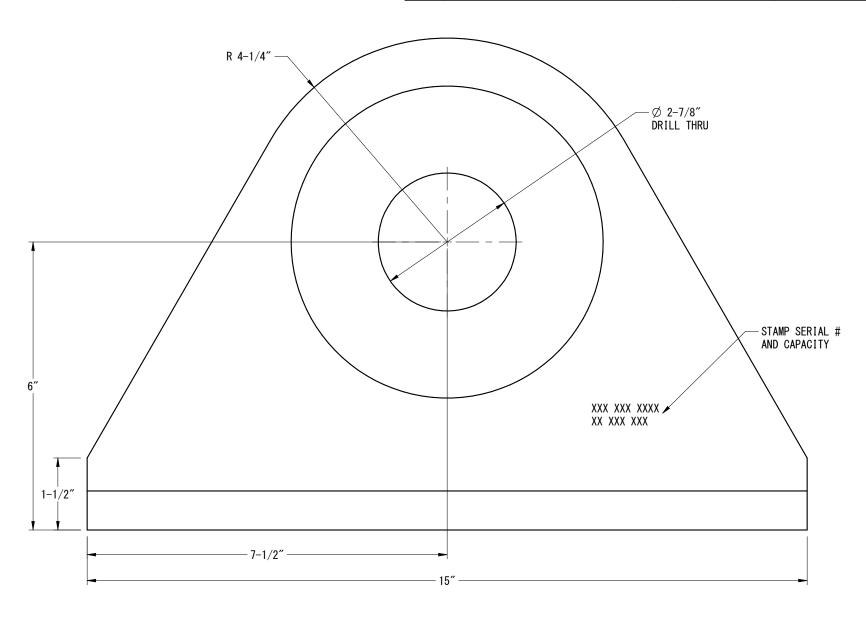


REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED
1	REDRAW & NOTES	10-2-09	FM
1	ISSUED FOR CONSTRUCTION	10-13-09	AD
2	GENERAL NOTES UPDATED	04-14-22	RL



## DRAWING APPROVAL BY\_ DATE \_\_\_\_ \_AS DRAWN \_\_\_\_ AS NOTED

## **GENERAL NOTES:**

- WELDING PER AWS D1.1.
- ENSURE BASE STRUCTURE IS CAPABLE OF HANDLING FORCES APPLIED BY PADEYE.
- ORIENT PADEYE IN DIRECTION OF SLING TO MINIMIZE SIDE LOAD.
- 4. PADEYE TO BE WELDED USING A MIN. 70 KSI YIELD ELECTRODE.
- 5. PADEYE MATERIAL IS GROUP II DESIGNATION AS PER AWS D1. 1.
- 6. FINAL LOAD TEST SHALL BE PERFORMED TO 2.0 X RATED CAPACITY AFTER WELDUP IS COMPLETE.
- 7. 100% MAGNETIC PARTICLE INSPECTION FOR FILLET WELDS AND 100% ULTRASONIC WELD INSPECTION FOR PENETRATION WELDS TO BE COMPLETED AFTER LOAD TEST IN ACCORDANCE WITH ASME SPECIFICATIONS.
- BREAK ALL EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED, CHAMFER EDGES APPROX. 1/8".
- 9. THIS PADEYE MEETS OR EXCEEDS ANSI/ASME B30.20 BELOW THE HOOK LIFTING DEVICES REQUIREMENTS.
- 10. COATING SYSTEM SHALL BE COLD GALVANIZED.
- 11. DESIGN TEMP. -20 DEG F TO 150 DEG F.
- 12. REQUEST ALL MTR'S W/ CHEMISTRY, MECHANICAL & TESTING REPORTS.

TOLERANCE UNLESS NOTED ALL FRACTIONAL ± 1/8" . 0 ± 0. 1 . 00 ± 0. 02 . 000 ± 0. 005	<b>BISHOP</b> LIFTING	
ANOUGAD TOURDANION		

UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46.1
l '‱ µin <mark>¦</mark>

ANGULAR TOLERANCE UNLESS NOTED ALL ANGULAR DIM. ± 1°	CHECK OFF			
UNLESS NOTED	ACTION	APP.	DATE	
	DESIGN	HP	8-16-05	
ASME/ANSI B46.1 · 125 ✓µin	DRAWN	AQ	4-13-23	
<b>ν</b> μιπ	ENG.	HP	8-16-05	
PROJECT: REF # XXXX	CHK.	CH	4-13-23	

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DATA CONTAINED WITHIN IS TO BE USED FOR INTENDED PURPOSES ONLY. NO DUPLICATION OR DISCLOSURE ALLOWED WITHOUT PRIOR WRITTEN CONSENT FROM BISHOP LIFTING PRODUCTS INC. ALL DUPLICATES SHALL BE RETURNED OR DESTROYED IMMEDIATELY UPON REQUEST!

TITLE BLP STANDARD PADEYE BEVELED 55 METRIC TONS		
THIRD ANGLE PROJECTION	DWG NO. UPEB-05500	REV 2
B SIZE SCALE:NTS	EST. WT. 65.4 lbm SHEET 1	0F 1