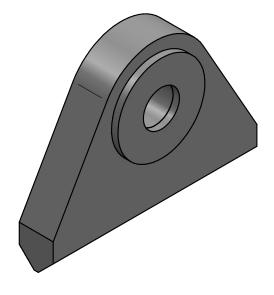
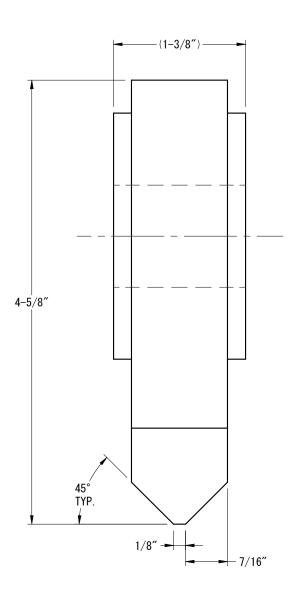
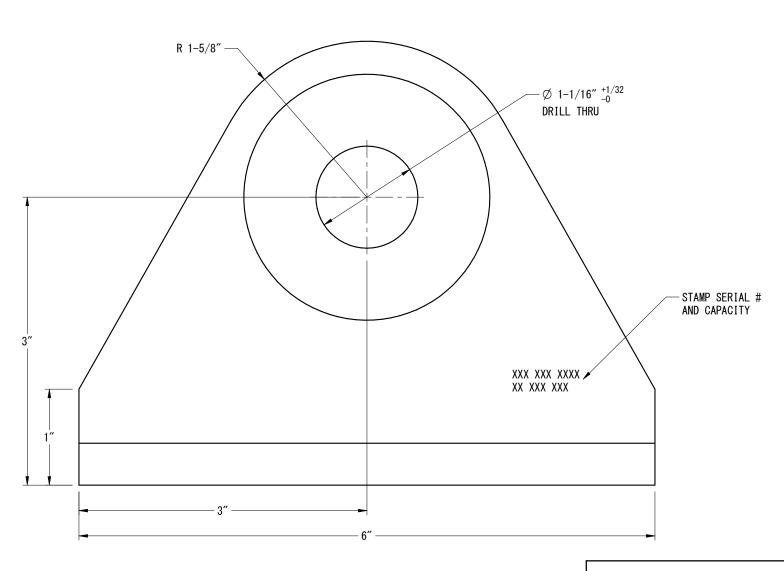
| REVISION HISTORY | | | |
|------------------|-----------------------|----------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| 1 | REDRAW & NOTES | 9-17-09 | KE |
| 1 | ISSUED FOR PRODUCTION | 10/09/09 | SKE |
| 2 | GENERAL NOTES UPDATED | 04-12-22 | RL |







DRAWING APPROVAL BY_ DATE ___ _AS DRAWN ____ AS NOTED

GENERAL NOTES:

- WELDING PER AWS D1.1.
- ENSURE BASE STRUCTURE IS CAPABLE OF HANDLING FORCES APPLIED BY PADEYE.
- ORIENT PADEYE IN DIRECTION OF SLING TO MINIMIZE SIDE LOAD.
- 4. PADEYE TO BE WELDED USING A MIN. 70 KSI YIELD ELECTRODE.
- 5. PADEYE MATERIAL IS GROUP II DESIGNATION AS PER AWS D1. 1.
- 6. FINAL LOAD TEST SHALL BE PERFORMED TO 2.0 X RATED CAPACITY AFTER WELDUP IS COMPLETE.
- 7. 100% MAGNETIC PARTICLE INSPECTION FOR FILLET WELDS AND 100% ULTRASONIC WELD INSPECTION FOR PENETRATION WELDS TO BE COMPLETED AFTER LOAD TEST IN ACCORDANCE WITH ASME SPECIFICATIONS.
- BREAK ALL EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED, CHAMFER EDGES APPROX. 1/8".
- 9. THIS PADEYE MEETS OR EXCEEDS ANSI/ASME B30.20 BELOW THE HOOK LIFTING DEVICES REQUIREMENTS.
- 10. COATING SYSTEM SHALL BE COLD GALVANIZED.
- 11. DESIGN TEMP. -20 DEG F TO 150 DEG F.
- 12. REQUEST ALL MTR'S W/ CHEMISTRY, MECHANICAL & TESTING REPORTS.

| TOLERANCE UNLESS NOTED ALL FRACTIONAL ± 1/8" . 0 ± 0.1 . 00 ± 0.02 . 000 ± 0.005 | BISHOP LIFTING |
|--|---------------------------------|
| ANGULAR TOLERANCE | |
| ANGOLAN TOLLNANOL | |

| ALL ANGULAR DIM. ± 1° | |
|------------------------------|--------|
| UNLESS NOTED | ACTION |
| ALL MACHINED SURFACES PER | DESIGN |
| ASME/ANSI B46.1 | DRAWN |
| ¹²⁵ √μin | ENG. |
| | |

| ANGULAR TOLERANCE UNLESS NOTED ALL ANGULAR DIM ± 1° | CHECK OFF | | | |
|---|--|--|--|---|
| UNLESS NOTED ALL MACHINED SURFACES PER | ACTION | APP. | DATE | |
| | DESIGN | HP | 8-16-05 | |
| , | DRAWN | AQ | 4-12-23 | |
| ν μιτι | ENG. | HP | 8-16-05 | |
| PROJECT: REF # XXXX | CHK. | CH | 4-12-23 | |
| | UNLESS NOTED ALL ANGULAR DIM. ± 1° UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46.1 125 µin | UNLESS NOTED ALL ANGULAR DIM. ± 1° UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46. 1 125 µin DRAWN ENG. | UNLESS NOTED ALL ANGULAR DIM. ± 1* UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46. 1 125 µin CHECK ACTION APP. DESIGN HP DRAWN AQ ENG. HP | UNLESS NOTED ALL ANGULAR DIM. ± 1° UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46. 1 125 µin DRAWN AQ 4-12-23 ENG. HP 8-16-05 |

10340 WALLISVILLE RD. HOUSTON, TEXAS 77013 WWW. LIFTING. COM · (713) 674-2266

THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION.
DATA CONTAINED WITHIN IS TO BE USED FOR INTENDED
PURPOSES ONLY. NO DUPLICATION OR DISCLOSURE ALLOWED
WITHOUT PRIOR WRITTEN CONSENT FROM BISHOP LIFTING
PRODUCTS INC. ALL DUPLICATES SHALL BE RETURNED OR
DESTROYED IMMEDIATELY UPON REQUEST!

| TITLE BLP STANDARD PADEYE 6.5 METRIC TONS | | | | | |
|---|---------------|----------|-----------|------------|------|
| THIRD ANGLE PROJECTION | $\oplus \Box$ | DWG NO. | UPEB-0065 | 50 | REV. |
| B SIZE | SCALE: NTS | EST. WT. | 5.5 lbm | SHEET 1 OF | 1 |