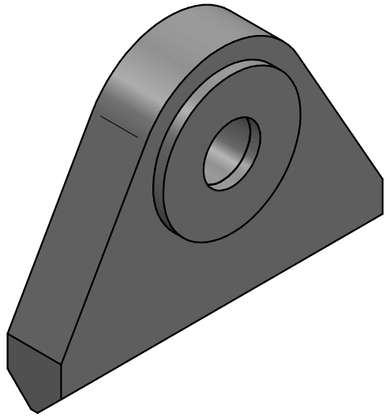
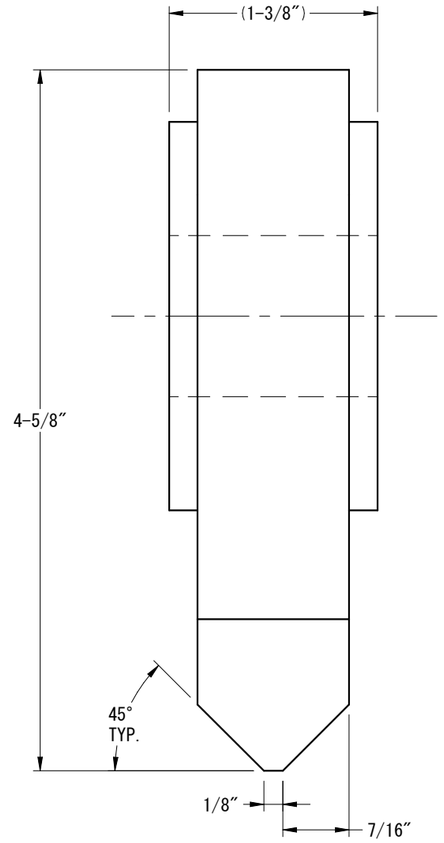
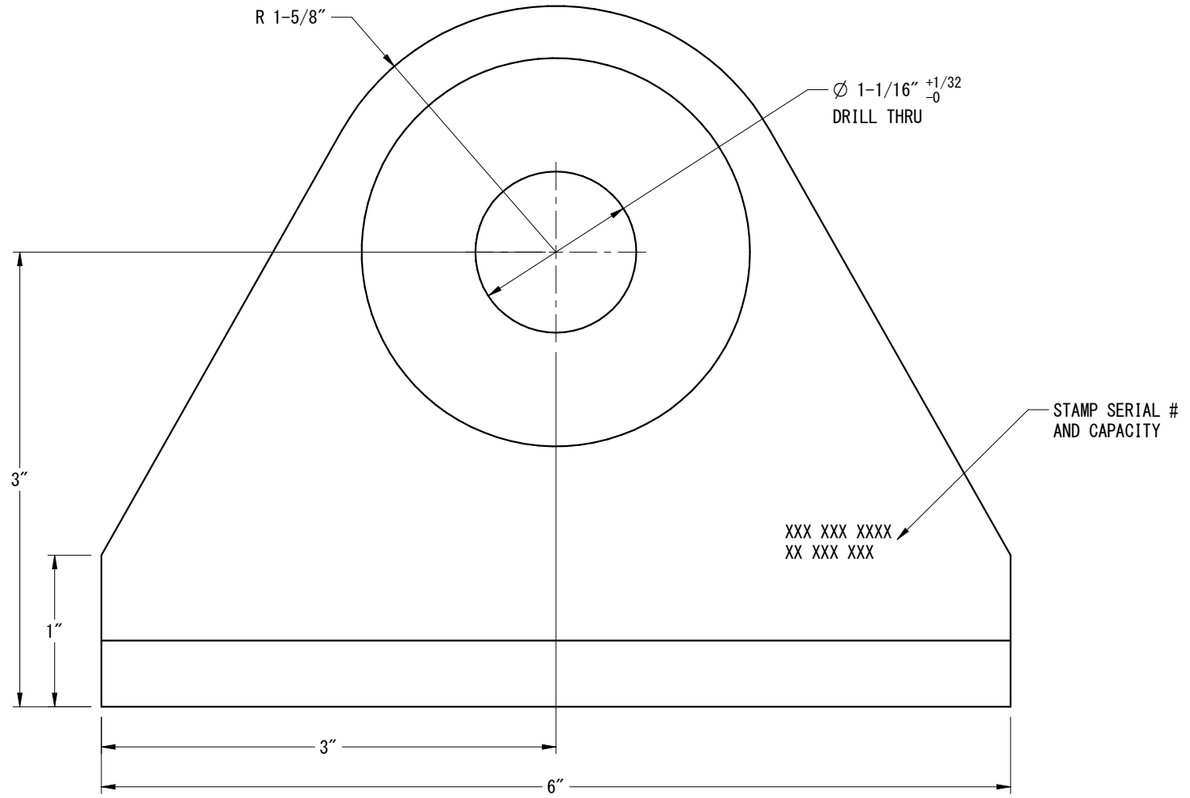
REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED
1	REDRAW & NOTES	9-17-09	KE
1	ISSUED FOR PRODUCTION	10/09/09	SKE
2	GENERAL NOTES UPDATED	04-12-22	RL







DRAWING APPROVAL
BY _____
DATE _____
____AS DRAWN ____AS NOTED

GENERAL NOTES:

1. WELDING PER AWS D1.1.
2. ENSURE BASE STRUCTURE IS CAPABLE OF HANDLING FORCES APPLIED BY PADEYE.
3. ORIENT PADEYE IN DIRECTION OF SLING TO MINIMIZE SIDE LOAD.
4. PADEYE TO BE WELDED USING A MIN. 70 KSI YIELD ELECTRODE.
5. PADEYE MATERIAL IS GROUP II DESIGNATION AS PER AWS D1. 1.
6. FINAL LOAD TEST SHALL BE PERFORMED TO 2.0 X RATED CAPACITY AFTER WELDUP IS COMPLETE.
7. 100% MAGNETIC PARTICLE INSPECTION FOR FILLET WELDS AND 100% ULTRASONIC WELD INSPECTION FOR PENETRATION WELDS TO BE COMPLETED AFTER LOAD TEST IN ACCORDANCE WITH ASME SPECIFICATIONS.
8. BREAK ALL EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED, CHAMFER EDGES APPROX. 1/8″.
9. THIS PADEYE MEETS OR EXCEEDS ANSI/ASME B30.20 BELOW THE HOOK LIFTING DEVICES REQUIREMENTS.
10. COATING SYSTEM SHALL BE COLD GALVANIZED.
11. DESIGN TEMP. -20 DEG F TO 150 DEG F.
12. REQUEST ALL MTR'S W/ CHEMISTRY, MECHANICAL & TESTING REPORTS.

TOLERANCE UNLESS NOTED
ALL FRACTIONAL ± 1/8″
.0 ± 0.1
.00 ± 0.02
.000 ± 0.005

ANGULAR TOLERANCE
UNLESS NOTED
ALL ANGULAR DIM. ± 1°

UNLESS NOTED
ALL MACHINED
SURFACES PER
ASME/ANSI B46.1
125 μin

PROJECT: REF # XXXX

BISHOP LIFTING

10340 WALLISVILLE RD.
HOUSTON, TEXAS 77013
WWW.LIFTING.COM · (713)674-2266

CHECK OFF		
ACTION	APP.	DATE
DESIGN	HP	8-16-05
DRAWN	AQ	4-12-23
ENG.	HP	8-16-05
CHK.	CH	4-12-23

TITLE: BLP STANDARD PADEYE
6.5 METRIC TONS

THIRD ANGLE PROJECTION

DWG NO. UPEB-00650

REV. 2

B SIZE | SCALE:NTS | EST. WT. 5.5 lbm | SHEET 1 OF 1