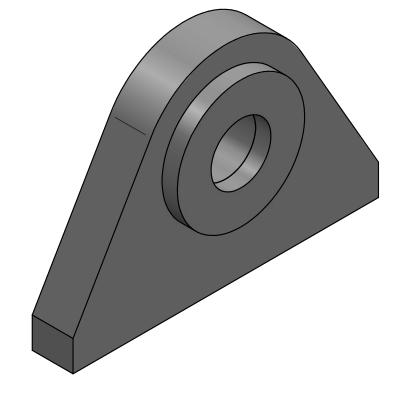
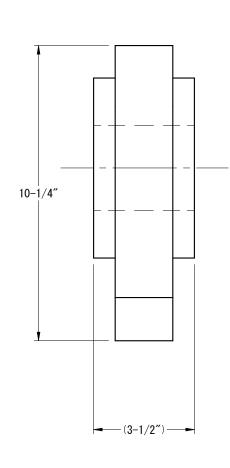
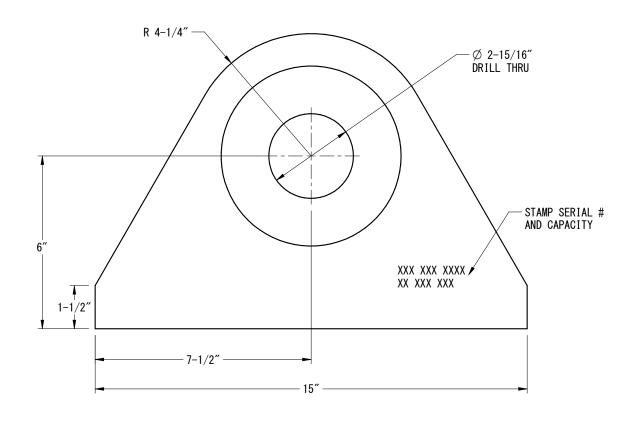
	REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED	
1	REDRAW & NOTES	9-30-09	AD	
1	ISSUED FOR CONSTRUCTION	11-10-09	AD	
2	HOLE SIZE INCREASED	05-24-17	RL	
3	GENERAL NOTES UPDATED	03-30-22	RL	







## **GENERAL NOTES:**

- WELDING PER AWS D1.1.
- ENSURE BASE STRUCTURE IS CAPABLE OF HANDLING FORCES APPLIED BY PADEYE.
- ORIENT PADEYE IN DIRECTION OF SLING TO MINIMIZE SIDE LOAD.
- PADEYE TO BE WELDED USING A MIN. 70 KSI YIELD ELECTRODE.
- 5. PADEYE MATERIAL IS GROUP II DESIGNATION AS PER AWS D1. 1.
- 6. FINAL LOAD TEST SHALL BE PERFORMED TO 2.0 X RATED CAPACITY AFTER WELDUP IS COMPLETE.
- 7. 100% MAGNETIC PARTICLE INSPECTION FOR FILLET WELDS AND 100% ULTRASONIC WELD INSPECTION FOR PENETRATION WELDS TO BE COMPLETED AFTER LOAD TEST IN ACCORDANCE WITH ASME SPECIFICATIONS.
- BREAK ALL EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED, CHAMFER EDGES APPROX. 1/8".
- 9. THIS PADEYE MEETS OR EXCEEDS ANSI/ASME B30.20 BELOW THE HOOK LIFTING DEVICES REQUIREMENTS.
- 10. COATING SYSTEM SHALL BE COLD GALVANIZED.
- 11. DESIGN TEMP. -20 DEG F TO 150 DEG F.
- 12. REQUEST ALL MTR'S W/ CHEMISTRY, MECHANICAL & TESTING REPORTS.

			BY DATE AS DRAWN AS NOTED
NLESS NOTED NAL ± 1/8"	<b>BISHOP</b>	10340 WALLISVILLE RD.	THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION. DATA CONTAINED WITHIN IS TO BE USED FOR INTENDED PURPOSES ONLY. NO DUPLICATION OR DISCLOSURE ALLOWED

	TOLERANCE UNLESS NOTED ALL FRACTIONAL ± 1/8" . 0 ± 0.1 . 00 ± 0.02 . 000 ± 0.005	<b>BISHOP</b> LIFTING			
	ANGULAR TOLERANCE UNLESS NOTED ALL ANGULAR DIM. ± 1°	CHECK OFF			
	UNLESS NOTED	ACTION	APP.	DATE	
	ALL MACHINED SURFACES PER ASME/ANSI B46.1	DESIGN	HP	8-16-05	
		DRAWN	AQ	4-4-23	
		ENG.	HP	8-16-05	
	PROJECT: REF # XXXX	CHK.	CH	4-4-23	

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WITHOUT PRIOR WRITTEN CONSENT FROM BISHOP LIFTING
PRODUCTS INC. ALL DUPLICATES SHALL BE RETURNED OR
DESTROYED IMMEDIATELY UPON REQUEST!

DRAWING APPROVAL

TITLE	TITLE BLP STANDARD PADEYE 55 METRIC TONS				
THIRD ANGLE PROJECTION	$\bigoplus \bigcup$	DWG NO.	UPE-05500	)	REV
B SIZE	SCALE: NTS	EST. WT. 6	67.2 lbm	SHEET 1 OF	1