



REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED
0	PRELIMINARY	4-14-23	AQ
1	UPDATED WELD SIZE	09-05-23	00
2	INTERNAL UPDATES	11-29-23	00

GENERAL NOTES:

1. WELDING PER AWS D1.1.
2. ENSURE BASE STRUCTURE IS CAPABLE OF HANDLING FORCES APPLIED BY PADEYE.
3. ORIENT PADEYE IN DIRECTION OF SLING TO MINIMIZE SIDE LOAD.
4. TESTING SHALL BE PERFORMED AS PER BLP PROCEDURE TO 2.0 X RATED CAPACITY.
5. BREAK ALL EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED. CHAMFER EDGES APPROX. 1/8".
6. THIS PADEYE MEETS OR EXCEEDS ANSI/ASME B30.20 BELOW THE HOOK LIFTING DEVICES REQUIREMENTS.
7. COATING SYSTEM SHALL BE COLD GALVANIZED.
8. DESIGN TEMP. -20 DEG F TO 150 DEG F.

<div>TOLERANCE UNLESS NOTED ALL FRACTIONAL $\pm 1/8"$.0 ± 0.1 .00 ± 0.02 .000 ± 0.005 ANGULAR TOLERANCE UNLESS NOTED ALL ANGULAR DIM. $\pm 1^\circ$ UNLESS NOTED ALL MACHINED SURFACES PER ASME/ANSI B46.1 125 μin PROJECT: REF # UPE-001000</div>	<div><div>10340 WALLISVILLE RD. HOUSTON, TEXAS 77013 WWW.LIFTING.COM • (713) 674-2266</div></div>	THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION. DATA CONTAINED WITHIN IS TO BE USED FOR INTENDED PURPOSES ONLY. NO DUPLICATION OR DISCLOSURE ALLOWED WITHOUT PRIOR WRITTEN CONSENT FROM BISHOP LIFTING PRODUCTS INC. ALL DUPLICATES SHALL BE RETURNED OR DESTROYED IMMEDIATELY UPON REQUEST!			
		DRAWING APPROVAL BY _____ DATE _____ ____ AS DRAWN ____ AS NOTED			
		TITLE BLP PLATE MOUNTED PAD EYE RC 1 METRIC TON			
		THIRD ANGLE PROJECTION 		DWG NO. PEP-00100	REV. 2
		B SIZE	SCALE: NTS	EST. WT. 2.9 lbm	SHEET 1 OF 1