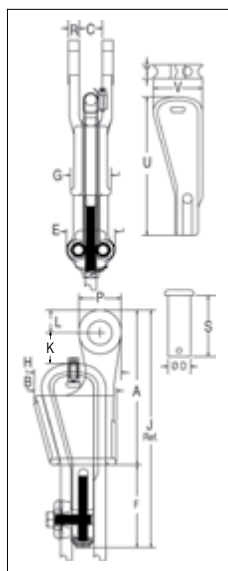


US-422T



- Wedge socket terminations have an efficiency rating of 80% based on the catalog strength of XXIP wire rope.
- Meets or exceeds all requirements of ASME B30.26, including identification, ductility, design factor, proof load, and temperature requirements. Importantly, these sockets meet other critical performance requirements, including fatigue life, impact properties, and material traceability not addressed by ASME B30.26.
- Basket is cast steel and individually magnetic particle inspected.
- Wedges are color coded for easy identification.
 - Blue - largest wire line size for socket.
 - Black - mid size wire line for socket.
 - 7/16" on US4
 - 9/16" on US5
 - Orange - smallest wire line size for socket.
- By simply changing out the wedge, each socket can be utilized for various wire line sizes (ensure correct wedge is used for wire rope size).
- Cast into each wedge is the model number of the socket and the wire line size for which the wedge is to be used.
- Load pin is forged and headed on one end.
- US-422T wedge sockets contain a hammer pad (lip) to assist in proper securement of termination.
- Incorporates Crosby's patented QUIC-CHECK® 'Go' and 'No-Go' feature cast into the wedge. The proper size rope is determined when the following criteria are met:
 - 1) The wire rope should pass through the 'Go' hole in the wedge.
 - 2) The wire rope should NOT pass through the 'No-Go' hole in the wedge.
- Available with API-2C certification upon request.
- UWO-422T Wedges are to be used only with the US-422T Wedge Socket Assemblies.

7



APPLICATION AND WARNING INFORMATION
SECTION 17

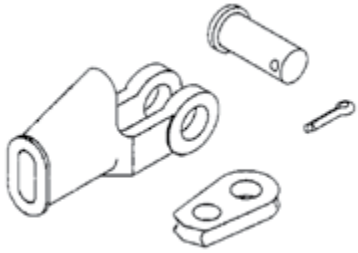
US-422T Utility Wedge Sockets

Model No.	Wire Rope Size		Stock No.	Weight Each (lb)	Wedge Only Stock No.	Wedge Only Weight Each (lb)	Dimensions (in)														
	(in)	(mm)					A	B	C +/- .09	D	G	H	J	K	L	P	R	S	T	U	V
US4T	3/8	10	1044300	4.6	1047310	0.7	6.81	3.55	1.00	1.00	1.63	2.81	8.43	1.38	1.06	1.94	.50	2.53	.44	1.91	2.14
US4T	7/16	11	1044309	4.6	1047301	1.0	6.81	3.55	1.00	1.00	1.63	2.81	8.73	1.08	1.06	1.94	.50	2.53	.53	1.76	1.88
US4T	1/2	13	1044318	4.6	1047329	1.0	6.81	3.55	1.00	1.00	1.63	2.81	8.73	1.02	1.06	1.94	.50	2.53	.53	1.76	1.88
US5T	1/2	13	1044327	8.5	1047338	2.0	9.19	4.23	1.41	1.25	2.13	3.31	11.19	1.84	1.50	3.00	.63	3.25	.75	1.92	2.16
US5T	9/16	14	1044336	8.5	1047347	1.8	9.19	4.23	1.41	1.25	2.13	3.31	11.47	2.40	1.50	3.00	.63	3.25	.69	2.00	2.18
US5T	5/8	16	1044345	8.5	1047356	1.8	9.19	4.23	1.41	1.25	2.13	3.31	11.47	2.34	1.50	3.00	.63	3.25	.69	2.00	2.18
US6T	5/8	16	1044354	9.4	1047365	3.0	9.45	4.70	1.50	1.25	2.24	3.63	11.91	2.48	1.50	3.00	.56	3.25	.88	2.38	2.75
US6T	3/4	19	1044363	9.4	1047374	2.5	9.45	4.70	1.50	1.25	2.24	3.63	11.81	2.03	1.50	3.00	.56	3.25	.88	2.13	2.63
US8AT	5/8	16	1044372	17.5	1047383	3.2	10.59	5.68	1.81	1.63	2.38	5.53	13.19	1.91	1.53	2.88	.75	4.13	.69	3.26	3.50
US8AT	3/4	19	1044381	17.5	1047392	3.4	10.59	5.68	1.81	1.63	2.38	5.84	13.54	2.38	1.53	2.88	.75	4.13	.78	3.12	3.38
US7*	7/8	22	1038580	16.5	1046674	2.6	11.26	5.11	1.31	1.25	2.69	—	—	2.56	1.63	3.26	.66	3.25	1.06	2.12	2.56
US7*	1	25	1038589	16.5	1046683	2.6	11.26	5.11	1.31	1.25	2.69	—	—	2.56	1.63	3.26	.66	3.25	1.06	1.88	2.38
US8T	7/8	22	1044404	20.8	1047425	5.5	12.77	6.96	1.81	1.63	3.06	7.20	16.02	2.87	1.65	3.12	.75	4.13	.88	3.88	4.18
US8T	1	25	1044417	20.8	1047431	6.1	12.77	6.96	1.81	1.63	3.06	7.31	16.41	2.32	1.65	3.12	.75	4.13	1.03	3.76	4.06
US10T	1-1/8	28	1044426	46.5	1047440	9.7	15.94	8.62	1.81	1.63	3.57	9.15	19.72	3.26	2.19	4.38	.75	4.13	1.09	4.76	5.06
US10T	1-1/4	32	1044435	46.5	1047459	10.4	15.94	8.62	1.81	1.63	3.57	9.39	20.22	2.83	2.19	4.38	.75	4.13	1.19	4.62	4.94
US11T	1-1/8	28	1044444	60.6	1047468	12.5	16.34	8.73	2.62	2.50	3.56	9.15	19.97	3.37	2.34	4.50	1.06	6.13	1.09	4.76	5.06
US11T	1-1/4	32	1044453	64.9	1047477	15.0	16.34	8.73	2.62	2.50	3.56	9.39	20.48	2.94	2.34	4.50	1.06	6.13	1.19	4.62	4.94

* Non-Terminator Style.

WEDGE SOCKET

WARNINGS & APPLICATION INSTRUCTIONS



S-421 / US-422

Important Safety Information - Read and Follow Inspection/Maintenance Safety

- Always inspect socket, wedge and pin before using.
- Do not use part showing cracks.
- Do not modify or substitute parts.
- Repair minor nicks or gouges to socket or pin by lightly grinding until surface are smooth. Do not reduce original dimension more than 10%. Do not repair by welding.
- Inspect permanent assemblies annually, or more often in severe operating conditions.
- Do not mix and match wedges or pins between models or sizes.
- Always select the wedge and socket for the wire rope size.

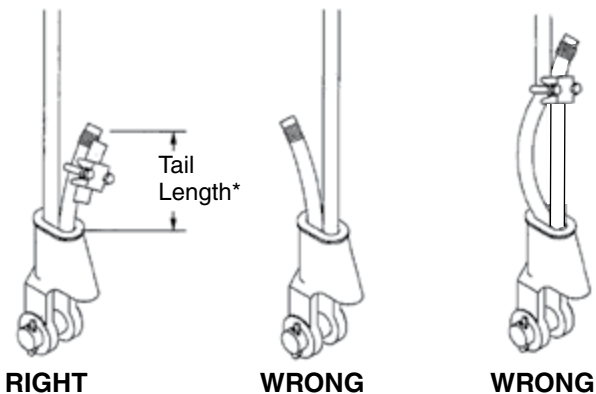
Assembly Safety

- Use only with standard 6 to 8 strand wire rope of designated size. For intermediate size rope, use next larger size socket. For example: When using 9/16" diameter wire rope use a 5/8" size Wedge Socket Assembly. Welding of the tail on standard wire rope is not recommended. Seizing of the tail is preferred following the recommended practices of the wire rope manufacturer. The tail length of the dead end should be a minimum of 6 rope diameters but not less than 6".
- Align live end of rope, with center line of pin (See Figure 1).
- Secure dead end section of rope (See Figure 1).
- DO NOT ATTACH DEAD END TO LIVE END (See Figure 1).
- Use a hammer to seat Wedge and Rope as deep into socket as possible before applying first load.
- To use with Rotation Resistant wire rope (special wire rope constructions with 8 or more outer strands) ensure that the dead end is welded, brazed or seized before inserting the wire rope into wedge socket to prevent core slippage or loss of rope lay. The tail length of the dead end should be a minimum of 20 rope diameters but not less than 6" (Figure 1).

⚠ WARNING

- Loads may slip or fall if the Wedge Socket is not properly installed.
- Load misapplied in direct contact with the wedge can dislodge the wedge and cause loss of load.
- A falling load can seriously injure or kill.
- Read and understand these instructions before installing the Wedge Socket.
- Do not side load the Wedge Socket.
- Do not interchange Crosby wedge socket, wedge or pin with non Crosby Wedge socket, wedge or pin.
- Apply first load to fully seat the Wedge and Wire Rope in the socket. This load should be of equal or greater weight than loads expected in use.
- Do not interchange wedge between S-421 and US-422 or between sizes.
- The reuse of clips is discouraged. As recommended by Crosby, have qualified personnel inspect product before use.

Figure 1



*Tail Length
Standard 6 to 8 strand wire rope
A minimum of 6 rope diameters, but not less than 6"
(i.e. - For 1" rope: Tail Length = 1" x 6 = 6")

Rotation Resistant Wire Rope
A minimum of 20 rope diameters, but not less than 6"
(i.e. - For 1" rope: Tail Length = 1" x 20 = 20")

Operating Safety

- Apply first load to fully seat the Wedge and Wire Rope in the socket. This load should be of equal or greater weight than loads expected in use.
- Efficiency rating of the Wedge Socket termination is based upon the catalog breaking strength of Wire Rope. The efficiency of properly assembled Wedge Socket is 80%.
- During use, do not strike the dead end section with any other elements of the rigging (Called two-blocking).
- Do not allow a direct load to contact the wedge.