



## Safety Data Sheet

### Section 1. Identification

**Product name** : Solder Paste Flux  
**Product code** : 119653  
**Product type** : Solid.  
**Date of issue/Date of revision** : September 20 2023.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. Global Headquarters 140 Centennial Avenue Piscataway, NJ 08854	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 202-464-2554
ALPHA METALS MEXICO SA DE CV Ave Nafta 800, Parque Industrial STIVA Apodaca NL 66600 Mexico	Tel: +52 81 1156-6602	Tel: 01 800 022 1400 Tel: +52 55 5559-1588
Alpha Assembly Solutions Brasil Soldas Ltda Rio Jaguarão, 1540 - Vila Buriti Manaus Amazonas 69072-055 Brasil	Tel: 55 92 3614-7400	Tel: 55 92 3614-7423

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : ACUTE TOXICITY (oral) - Category 4  
SKIN CORROSION - Category 1B  
SERIOUS EYE DAMAGE - Category 1  
GERM CELL MUTAGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (Respiratory tract irritation) - Category 3  
AQUATIC HAZARD (ACUTE) - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 1

#### GHS label elements

##### Hazard pictograms



##### Signal word

: Danger

##### Hazard statements

: Harmful if swallowed.  
Causes severe skin burns and eye damage.  
May cause respiratory irritation.  
Suspected of causing genetic defects.  
Very toxic to aquatic life with long lasting effects.

##### Precautionary statements

*Continued on next page*

## Section 2. Hazards identification

- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing dust. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
- Response** : Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- Storage** : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** : Do not taste or swallow. Wash thoroughly after handling.
- Hazards not otherwise classified** : Causes digestive tract burns.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
Zinc. Salt	80-100	-
Ammonium salt.	1-10	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Continued on next page

## Section 4. First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns.
- Ingestion** : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
nitrogen oxides  
halogenated compounds  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Zinc. Salt

**ACGIH TLV (United States, 3/2017).**

STEL: 2 mg/m<sup>3</sup> 15 minutes. Form: Fume

TWA: 1 mg/m<sup>3</sup> 8 hours. Form: Fume

**NIOSH REL (United States, 10/2016).**

STEL: 2 mg/m<sup>3</sup> 15 minutes. Form: Fume

TWA: 1 mg/m<sup>3</sup> 10 hours. Form: Fume

**OSHA PEL (United States, 6/2016).**

TWA: 1 mg/m<sup>3</sup> 8 hours. Form: Fume

**OSHA PEL 1989 (United States, 3/1989).**

STEL: 2 mg/m<sup>3</sup> 15 minutes. Form: Fume

TWA: 1 mg/m<sup>3</sup> 8 hours. Form: Fume

Ammonium salt.

**OSHA PEL 1989 (United States, 3/1989).**

STEL: 20 mg/m<sup>3</sup> 15 minutes.

TWA: 10 mg/m<sup>3</sup> 8 hours.

**ACGIH TLV (United States, 3/2017).**

STEL: 20 mg/m<sup>3</sup> 15 minutes. Form: Fume

TWA: 10 mg/m<sup>3</sup> 8 hours. Form: Fume

**NIOSH REL (United States, 10/2016).**

STEL: 20 mg/m<sup>3</sup> 15 minutes. Form: Fume

TWA: 10 mg/m<sup>3</sup> 10 hours. Form: Fume

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## Section 8. Exposure controls/personal protection

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid.
- Color** : Gray.
- Odor** : None.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Non-flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not available.
- Relative vapor density** : Not applicable.
- Relative density** : Not available.
- Solubility** : Easily soluble in the following materials: cold water and hot water.

Continued on next page

## Section 9. Physical and chemical properties and safety characteristics

<b>VOC</b>	: 0 g/l
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not applicable.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not applicable.
<b>Flow time (ISO 2431)</b>	: Not available.
<b>Particle characteristics</b>	
<b>Median particle size</b>	: Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Incompatibility with various substances</b>	: Reactive or incompatible with the following materials: oxidizing materials, reducing materials, metals, acids and alkalis. Chlorine., peroxides
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>Other Hazardous decomposition products</b>	: Toxic fumes
<b>Hazardous polymerization</b>	: Under normal conditions of storage and use, hazardous polymerization will not occur.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zinc. Salt	LD50 Oral	Mouse	329 mg/kg	-
	LD50 Oral	Rat	350 mg/kg	-
Ammonium salt.	LD50 Oral	Rat	1650 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Zinc. Salt	Skin - Severe irritant	Rabbit	-	120 hours 1 Percent	-
Ammonium salt.	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Continued on next page



## Section 11. Toxicological information

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Zinc. Salt	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Dermal contact. Eye contact. Inhalation. Ingestion.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns.
- Ingestion** : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
  - pain
  - watering
  - redness
- Inhalation** : Adverse symptoms may include the following:
  - respiratory tract irritation
  - coughing
- Skin contact** : Adverse symptoms may include the following:
  - pain or irritation
  - redness
  - blistering may occur
- Ingestion** : Adverse symptoms may include the following:
  - stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.

*Continued on next page*



## Section 11. Toxicological information

- Mutagenicity** : Suspected of causing genetic defects.  
**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	359.25 mg/kg

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc. Salt	Acute EC50 26 µg/l	Algae - Navicula incerta	96 hours
	Acute EC50 34 µg/l Fresh water	Algae - Chlorella vulgaris - Exponential growth phase	72 hours
	Acute EC50 1.8 mg/l Fresh water	Aquatic plants - Lemna aequinoctialis	96 hours
	Acute EC50 100 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 49.99 µg/l Fresh water	Crustaceans - Moina irrasa - Neonate	48 hours
	Acute LC50 0.027 mg/l Marine water	Fish - Limanda punctatissima - Pre-larvae	96 hours
	Chronic NOEC 20 µg/l Marine water	Algae - Chlorella sp. - Exponential growth phase	72 hours
	Chronic NOEC 1000 µg/l Fresh water	Crustaceans - Procambarus clarkii - Intermolt	21 days
Ammonium salt.	Chronic NOEC 80 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 31.5 µg/l Fresh water	Fish - Oncorhynchus mykiss	30 days
	Acute EC50 0.07 mg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Acute LC50 20 µg/l Fresh water	Crustaceans - Macrobrachium rosenbergii - Post-larvae	48 hours
	Acute LC50 390 µg/l Fresh water	Daphnia - Daphnia magna - Young	48 hours
	Acute LC50 80 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic EC10 0.03 mg/l Fresh water	Daphnia - Daphnia obtusa	21 days
	Chronic NOEC 0.6 mg/l Marine water	Algae - Entomoneis punctulata - Exponential growth phase	72 hours
Chronic NOEC 330 µg/l Fresh water	Crustaceans - Crangonyx sp. - Juvenile (Fledgling, Hatchling, Weanling)	21 days	
Chronic NOEC 0.006 mg/l Fresh water	Fish - Ictalurus punctatus - Fry	30 days	

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Zinc. Salt	-	60960	high
Ammonium salt.	-3.2	-	low

Continued on next page

## Section 12. Ecological information

### Mobility in soil

Soil/water partition coefficient ( $K_{oc}$ ) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**U.S. Federal regulations** : TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.  
TSCA 5(a)2 final significant new use rule (SNUR): No products were found.  
TSCA 12(b) one-time export notification: No products were found.  
TSCA 12(b) annual export notification: No products were found.

**United States inventory (TSCA 8b)** : All components are listed or exempted.

Continued on next page

## Section 15. Regulatory information

### SARA 302/304

#### Composition/information on ingredients

No products were found.

### SARA 311/312

**Classification** : ACUTE TOXICITY (oral) - Category 4  
SKIN CORROSION - Category 1B  
SERIOUS EYE DAMAGE - Category 1  
GERM CELL MUTAGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (Respiratory tract irritation) - Category 3  
HNOX - Corrosive to digestive tract

### SARA 313

	Product name	CAS number	%
<b>Form R - Reporting requirements</b>	Zinc. Salt Ammonium salt.	- -	80-100 1-10
<b>Supplier notification</b>	Zinc. Salt Ammonium salt.	- -	80-100 1-10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

### Canada

**Canada inventory** : All components are listed or exempted.

### International regulations

#### Inventory list

**Australia** : All components are listed or exempted.  
**China** : All components are listed or exempted.  
**Japan** : All components are listed or exempted.  
**New Zealand** : All components are listed or exempted.  
**Philippines** : All components are listed or exempted.  
**Republic of Korea** : All components are listed or exempted.  
**Taiwan** : All components are listed or exempted.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	3
Flammability	0
Physical hazards	0

### Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN CORROSION - Category 1B	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
GERM CELL MUTAGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (Respiratory tract irritation) - Category 3	Calculation method
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 1	Calculation method

### History

Continued on next page

## Section 16. Other information

**Date of issue/Date of revision** : 9/20/2023

**Date of previous issue** : 3/11/2023

**Version** : 2.05

**Regulatory Affairs Department**  
**enthone.msds@macdermidenthone.com**

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
N/A = Not available  
SGG = Segregation Group  
UN = United Nations

### References

: Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.