

SAFETY DATA SHEET

DATE REVISED: January 1, 2015

SECTION 1 – IDENTIFICATION**Product Name:** Water-soluble flux**Forney SKUs:** 61463, 61467, 61468, 61469**Manufacturer:**

Forney Industries, Inc.

2057 Vermont Dr.

Fort Collins, CO 80525

Phone: 1-800-521-6038**Email:** customerservice@forneyind.com**Emergency Phone:** 1-800-535-5053**International Emergency Phone:** 352-323-3500

To the Purchaser: This SDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the SDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 2	FLAMMABILITY = 0	REACTIVITY = 0
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Chemical Family: Soft Soldering Flux**CAS Number:** NA**Chemical Name:** NA**Formula:** See below**SECTION 2 – HAZARDS IDENTIFICATION**

Classification of Substance or Mixture:

Classification (CLP): NA**Label Elements (CLP):** NA

Irritant

Precautionary Phrases: P264, P270, P273, P280, P301+P312, P305+P351+P338, P330, P337+P313, P301+P330+P331, P304+P340, P309+P311

Risk Phrases: R36/37/38**Safety Phrases:** S-26, S-27, S-36/37/39, S-45

See section XVI for full text description of S and R phrases

Other Hazards: None if used properly**SECTION 3 – COMPOSITION INFORMATION**

Components	CAS Number	%	OSHA PEL	H Phrases
Zinc Chloride	7646-85-7	1-3	1 mg/m ³	H302, H314, H319, H335, H400, H401

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION 4 – FIRST AID MEASURES

Inhalation: Remove to fresh air
Eyes: Flush with water for fifteen (15) Minutes. Call physician.
Skin: Wash thoroughly with water.
Ingestion: If patient is fully conscious, give large amounts of water. Obtain medical attention immediately.

Most Important Symptoms and effects, both acute and delayed

Primary Routes of Entry into Body: Fume inhalation, ingestion, skin, and eyes.

Symptoms of Overexposure: Salivation, coughing, choking, chills, may cause weight loss, brittle bones, anemia, and stiff joints.

Medical Conditions Generally Aggravated by Exposure: Any weakness of the lungs, kidneys or liver will be aggravated.

Chemical Listed as Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): NA

ACGIH Threshold Limit Value (TLV): NA

SECTION 5 – FIRE AND EXPLOSION HAZARD DATA

Flash Point: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal cautions when dealing with chemicals.

Unusual Fire and Explosion Hazards: Will release small amounts of HCl upon decomposition

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION 7 – HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area, away from heat.

Handling Precautions: Safe precautionary practices to avoid spills and exposure to skin and fumes.

Other Precautions: NA

SECTION 8 – CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator.

Ventilation: Yes

Mechanical (General): Explosion proof

Local Exhaust: Yes

Protective Gloves: Recommended, NIOSH approved

Other Protective Clothing or Equipment: Rubber apron is recommended.

Eye Protection: Safety Glasses

Regulatory Information: The chemical components are listed on TSCA and DSL inventory. See composition in Section 3 for CAS numbers.

SECTION 9 – PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 104°C/220°F
Specific Gravity (Water = 1): 0.97
Vapor Pressure (mm Hg): NA
VOC Content: 0%
Vapor Density (Air = 1): NA
Evaporation Rate (Butyl Acetate = 1): 0.6
Melting Point: 0°C/32°F
Solubility in Water: Unlimited
Reactivity in Water: None
Appearance and Odor: White odorless paste

SECTION 10 – STABILITY AND REACTIVITY

Stability: Product is stable (Conditions to Avoid): Metals
Incompatibility: Alkaline, strong oxidizing or reducing materials, cyanides or combustible materials.
Hazardous Decomposition Products: HCl, zinc chloride, zinc oxide, ammonium.
Hazardous Polymerization: Will not occur (Conditions to Avoid): Excessive heat or cold

SECTION 11 – TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) **Oral:** LD-50 (rat): Not available
- 2) **Inhalation:** LC-50 (rat): Not available
- 3) **Dermal:** LD-50 (rabbit): Not available
- 4) **Skin Irritation:** (rabbit): Not available

Chronic Toxicity Data

- 1) **Repeated Skin Application:** (rat): Not available
 - 2) **Eye Irritation:** (rabbit): Not available
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SECTION 12 – ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION 13 – DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION 14 – TRANSPORTATION

D.O.T. Proper Shipping Name: Non-hazardous
Hazard Class: NA
Identification Number: NA
Packing Group: NA
Type D.O.T Label Required Information: NA
Waste Disposal Method: Dispose in accordance with EPA regulations.

SECTION 15 – REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): NA

American Conference of Governmental Industrial Hygienists (ACGIH): NA

National Toxicology Program (NTP): NA

Occupational Safety and Health Administration (OSHA): NA

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.

This product is RoHS compliant.

SECTION 16 – OTHER INFORMATION

The labeling of this product is indicated in Section 2. The full text of all abbreviations indicated by codes in the SDS are as follows:

R36	Irritating to eyes
R37	Irritating to respiratory system
R38	Irritating to skin
S-26	In case of eye contact, rinse thoroughly and get medical attention
S-27	Take off immediately contaminated clothing
S-36/37/39	Wear suitable protective clothing, gloves, and eye/face protection
S-45	In case of accident or if feel unwell call medical advice immediately
H302	Harmful if swallowed
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H314	Causes severe skin burns and eye damage
H335	May cause respiratory irritation
H400	Very toxic to aquatic life
P264	Wash ... thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves/protective clothing/eye protection/face protection
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P330	Rinse mouth
P337+P313	If eye irritation persists get medical advice/attention
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P309+P311	IF exposed or you feel unwell: Call a POISON CENTER or doctor/physician

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. Reasonable care has been taken in the preparation of this material, but there are NO WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE TO USE.

END OF SAFETY DATA SHEET.
